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To : All Surveyors and whom it may concern

No : 2016-15-E

Date : 2016.12.23

Subject	9.99 Notice for Amendments to the KR Technical Rules (Effective from 1 Jan 2017)
Application	Refer to Effective date for each KR Technical Rules specified in Par.1

1. Please be informed that the amendments have been made to the following KR Technical Rules 2016 as attachment to reflect IMO/IACS Resolutions which are to be applied on or after 1 January 2017. You are kindly requested to apply these amendments on the relevant works according to the relevant effective date.

Amended KR Technical Rules	Effective Date	Reflected IMO/IACS Res.
Rules/Guidance for the Classification of Steel Ships Pt 1	The contract date for ship construction or the application date for survey on or after 2017.1.1	IACS UR Z1(Rev.6) Z11(Rev.5) Z21(Rev.4) IACS UI SC273(Rev.1) SC280(New) MPC128(New) IACS PR2A & PR2B(New) PR20(Rev.2)
Rules for the Classification of Steel Ships Pt 2	The contract date for ship construction or application date for certification of material on or after 2017.1.1	IACS UR M68(Rev.2)
Guidance Relating to the Rules for the Classification of Steel Ships Pt 3	The contract date for ship construction on or after 2017.1.1	IACS UR S6(Rev.8)
Guidance Relating to the Rules for the Classification of Steel Ships Pt 4	The contract date for ship construction on or after 2017.1.1	IACS UI SC253(Rev.1)
Rules/Guidance for the Classification of Steel Ships Pt 5	The contract date for ship construction or application date for approval on or after 2017.1.1	IACS UR M56(Rev.3) M68(Rev.2), P2.7.4(Rev.8) P2.12(Rev.2) IACS UI SC246(Rev.1)
Rules/Guidance for the Classification of Steel Ships Pt 6	The contract date for ship construction or an application date for certification of a rotating machine on or after 2017.1.1	IACS UR E13(Rev.2)
Guidance Relating to the Rules for the Classification of Steel Ships Pt 7	The contract date for ship construction on or after 2017.1.1	IACS UR W1(Rev.3)
Rules for the Classification of Steel Ships Pt 9	The contract date for ship construction or an application for approval for the plans of BWMS on or after 2017.1.1	IACS UR M74(Rev.1)

Amended KR Technical Rules	Effective Date	Reflected IMO/IACS Res.
Guidance for Approval of Manufacturing Process and Type Approval, Etc.	The contract date for ship construction or application date for certification of material on or after 2017.1.1	IACS UR M68(Rev.2) P2.11(Rev.4), P3(Rev.4) IACS UI SC253(Rev.1)
Guidance relating to the Rules for Classification of Mobile Offshore Drilling Units	The contract date for ship construction on or after 2017.1.1	IACS UI MODU2(New)

2. Furthermore, please be informed that the amendments will be included in 2017 edition of KR Technical Rules which are published in the first half of 2017.

Attachment: Amended KR Technical Rules --- 1 copy. (The End)



Kim Chang-wook

Executive Vice President, Technical Division

<Attachment>

<Amended KR Technical Rules>

- I. Rules/Guidance for the Classification of Steel Ships Pt 1 Classification and Surveys
- II. Rules for the Classification of Steel Ships Pt 2 Materials and Welding
- III. Guidance Relating to the Rules for the Classification of Steel Ships Pt 3 Hull Structures
- IV. Guidance Relating to the Rules for the Classification of Steel Ships Pt 4 Hull Equipment
- V. Rules/Guidance for the Classification of Steel Ships Pt 5 Machinery Installations
- VI. Rules/Guidance for the Classification of Steel Ships Pt 6 Electrical Equipment and Control Systems
- VII. Guidance Relating to the Rules for the Classification of Steel Ships Pt 7 Ships of Special Service (CH 5)
- VIII. Rules for the Classification of Steel Ships Pt 9 Additional Installations
- IX. Guidance for Approval of Manufacturing Process and Type Approval, etc.
- X. Guidance Relating to the Rules for the Classification of Mobile Offshore Drilling Units

Amended Rules for the Classification of Steel Ships

(Part 1 Classification and Surveys)



- Main Amendments -

- (1) Effective date : 1 Jan 2017 (Date of which application for survey is submitted)
 - To reflect IACS PR2A & PR2B (New Jul 2015)
 - To reflect IACS PR No. 20 (Rev.2 Apr 2016)
 - To reflect IACS UR Z21 (Rev.4 Oct 2015)
 - To amend unreasonable contents disclosed while implementing the Rules

Present	Amendment
<p style="text-align: center;">CHAPTER 1 Classification</p> <p style="text-align: center;">Section 1 ~ Section 6 <omitted></p> <p style="text-align: center;">Section 7 Cooperation Duties of Owners</p> <p>701. ~ 702. <omitted></p> <p>703. Cooperation Duties</p> <p>Notwithstanding the general duty of confidentiality owed by the Society to its clients as specified in 805., the Society's clients hereby accept that the Society will participate in Early Warning Scheme which requires each Society to provide the involved Societies(the Classification Societies classing a sister or a similar ship to the one involved in the incident) with relevant technical information(but not including any drawings relating to the ship which may be the specific property of another party) on serious hull structural and engineering systems failures, as defined in the Early Warning Scheme (Refer to IACS PR No.2 Procedure for Failure Incident Reporting and Early Warning of Serious Failure Incidents - <u>Early Warning Scheme - EWS</u>) to enable such useful information to be shared and utilised to facilitate the proper working of Early Warning Scheme. The Society will provide its client with written details of such information upon sending the same to the involved Societies.</p> <p><omitted></p>	<p style="text-align: center;">CHAPTER 1 Classification</p> <p style="text-align: center;">Section 1 ~ Section 6 <same as the present></p> <p style="text-align: center;">Section 7 Cooperation Duties of Owners</p> <p>701. ~ 702. <same as the present></p> <p>703. Cooperation Duties <i>(2017)</i></p> <p>Notwithstanding the general duty of confidentiality owed by the Society to its clients as specified in 805., the Society's clients hereby accept that the Society will participate in Early Warning Scheme which requires each Society to provide the involved Societies(the Classification Societies classing a sister or a similar ship to the one involved in the incident) with relevant technical information(but not including any drawings relating to the ship which may be the specific property of another party) on serious hull structural and engineering systems failures, as defined in the Early Warning Scheme(Refer to IACS PR No.2A Procedure for Hull Failure Incident Reporting and PR No.2B Procedure for Early Warning of Serious Hull Failure Incidents - “<u>Early Warning Scheme - EWS</u>”) to enable such useful information to be shared and utilised to facilitate the proper working of Early Warning Scheme. The Society will provide its client with written details of such information upon sending the same to the involved Societies.</p> <p><same as the present></p>

Present	Amendment
<p style="text-align: center;">CHAPTER 2 PERIODICAL AND OTHER SURVEYS</p> <p style="text-align: center;">Section 1 ~ Section 7 <omitted></p> <p>Section 7 Surveys of Propeller Shaft and Stern Tube Shaft, Etc.</p> <p>701. General [See Guidance]</p> <p>1. to 2. <omitted></p> <p>3. Definitions</p> <p>(1) to (18) <omitted> <Newly added></p>	<p style="text-align: center;">CHAPTER 2 PERIODICAL AND OTHER SURVEYS</p> <p style="text-align: center;">Section 1 ~ Section 6 <same as the present Rules></p> <p>Section 7 Surveys of Propeller Shaft and Stern Tube Shaft, Etc.</p> <p>701. General [See Guidance]</p> <p>1. to 2. <same as the present Rules></p> <p>3. Definitions</p> <p>(1) to (18) <same as the present Rules></p> <p>(19) Alternative means are shafting arrangements such as, <u>but not limited to, an approved Condition Monitoring Scheme and / or other reliable approved means for assessing and monitoring the condition of the tail shaft, bearings, sealing devices and the stern tube lubricant system capable to assure the condition of the propeller shaft assembly with an equivalent level of safety as obtained by survey methods as applicable in this Section. (2017)</u></p>

Present	Amendment
<p>702. Oil lubricated shafts or closed loop system fresh water lubricated shafts</p> <p>1. Shaft survey methods [See Guidance]</p> <p><omitted></p> <p>2. Extension of shaft survey</p> <p><omitted></p> <p>3. Oil lubricated shafts</p> <p>(1) Survey intervals</p> <p><omitted></p> <p>(2) Extension of survey</p> <p>(A) For all types of propeller connections, extension of shaft survey specified in Par 2 may be applied as follows:</p> <p>(a) Extension as per Par 2 (1) (2.5 years extension): no more than one extension can be granted. No further extension, as per Par 2 (2) and (3), can be granted.</p> <p>(b) Extension as per Par 2 (2) (1 years extension): no more than two consecutive "1 year extensions" can be granted. <u>No further extension, as per Par 2 (1) and (3), can be granted.</u></p> <p>(c) Extension as per Par 2 (3) (3 months extension): no more than one "3 months extension" can be granted. In the event an additional extension is requested, the requirements specified in Par 2 (2) are to be carried out and the shaft survey due date, prior to the previous extension, is extended for a maximum of 1 year.</p> <p>(B) <omitted></p> <p>(3) <omitted></p>	<p>702. Oil lubricated shafts or closed loop system fresh water lubricated shafts</p> <p>1. Shaft survey methods [See Guidance]</p> <p><same as the present Rules></p> <p>2. Extension of shaft survey</p> <p><same as the present Rules></p> <p>3. Oil lubricated shafts</p> <p>(1) Survey intervals</p> <p><same as the present Rules></p> <p>(2) Extension of survey</p> <p>(A) For all types of propeller connections, extension of shaft survey specified in Par 2 may be applied as follows:</p> <p>(a) Extension as per Par 2 (1) (2.5 years extension): no more than one extension can be granted. No further extension, as per Par 2 (2) and (3), can be granted.</p> <p>(b) Extension as per Par 2 (2) (1 years extension): no more than two consecutive "1 year extensions" can be granted. <u>No further extension, as per Par 2 (1) and (3), can be granted. In the event an additional extension is requested the requirements of the "2.5 year extension" are to be carried out and the shaft survey due date, prior to the previous extension(s), is extended for a maximum of 2.5 years. (2017)</u></p> <p>(c) Extension as per Par 2 (3) (3 months extension): no more than one "3 months extension" can be granted. In the event an additional extension is requested, the requirements specified in Par 2 (2) or (1) are to be carried out and the shaft survey due date, prior to the previous extension, is extended for a maximum of 1 year or 2.5 years. (2017)</p> <p>(B) <same as the present Rules></p> <p>(3) <same as the present Rules></p>

Present	Amendment
<p>4. Closed loop system fresh water lubricated shafts</p> <p>(1) Survey intervals <omitted></p> <p>(2) Extension of survey</p> <p>(A) For all types of propeller connections, extension of shaft survey specified in Par 2 may be applied as follows:</p> <p>(a) Extension as per Par 2 (1) (2.5 years extension): no more than one extension can be granted. No further extension, as per Par 2 (2) and (3), can be granted.</p> <p>(b) Extension as per Par 2 (2) (1 years extension): no more than two consecutive "1 year extensions" can be granted. <u>No further extension, as per Par 2 (1) and (3), can be granted.</u></p> <p>(c) Extension as per Par 2 (3) (3 months extension): no more than one "3 months extension" can be granted. In the event an additional extension is requested, the requirements specified in Par 2 (2) are to be carried out and the shaft survey due date, prior to the previous extension, is extended for a maximum of 1 year.</p> <p>(B) <omitted></p> <p>(3) <omitted></p>	<p>4. Closed loop system fresh water lubricated shafts</p> <p>(1) Survey intervals <same as the present Rules></p> <p>(2) Extension of survey</p> <p>(A) For all types of propeller connections, extension of shaft survey specified in Par 2 may be applied as follows:</p> <p>(a) Extension as per Par 2 (1) (2.5 years extension): no more than one extension can be granted. No further extension, as per Par 2 (2) and (3), can be granted.</p> <p>(b) Extension as per Par 2 (2) (1 years extension): no more than two consecutive "1 year extensions" can be granted. <u>No further extension, as per Par 2 (1) and (3), can be granted. In the event an additional extension is requested the requirements of the "2.5 year extension" are to be carried out and the shaft survey due date, prior to the previous extension(s), is extended for a maximum of 2.5 years. (2017)</u></p> <p>(c) Extension as per Par 2 (3) (3 months extension): no more than one "3 months extension" can be granted. In the event an additional extension is requested, the requirements specified in Par 2 (2) of (1) are to be carried out and the shaft survey due date, prior to the previous extension, is extended for a maximum of 1 year or <u>2.5 years. (2017)</u></p> <p>(B) <same as the present Rules></p> <p>(3) <same as the present Rules></p>

Present

5. A summary of survey intervals and survey methods specified in **Par 1** to **Par 4** is given in the following:

Oil Lubricated Shaft			
Type of propeller connection	Flanged connection	Keyless connection	Keyed connection ^(c)
Survey interval			
Every 5 years ^(a)	Method1, Method2 or Method3	Method1, Method2 or Method3 ^(d)	Method1 or Method2
Extension 2.5 years ^(b)	Yes ^(e)	Yes ^(e)	Yes ^(e)
Extension 1 year ^(b)	Yes ^(f)	Yes ^(f)	Yes ^(f)
Extension 3 months ^{(b)(d)}	Yes ^(g)	Yes ^(g)	Yes ^(g)
Closed Loop System Fresh Water Lubricated Shaft			
Type of propeller connection	Flanged connection	Keyless connection	Keyed connection ^(c)
Survey interval			
Every 5 years ^(a)	Method1 ^(h) , Method2 or Method3	Method1 ^(h) , Method2 or Method3	Method1 ^(h) or Method2
Extension 2.5 years ^(b)	Yes ^(e)	Yes ^(e)	Yes ^(e)
Extension 1 year ^(b)	Yes ^(f)	Yes ^(f)	Yes ^(f)
Extension 3 months ^{(b)(d)}	Yes ^(g)	Yes ^(g)	Yes ^(g)

(NOTES)
 (1), (2) <omitted>

(REMARKS)
 (a) Unless an Extension type (Extension 2.5 years, Extension 1 year or Extension 3 months) is applied in between.
 (b) Only one Extension type can be applied in between of two Methods (Extension 2.5 years, or Extension 1 year) except for what concern the Extension 3 months (see further note (g)).
 (c) Method 3 not allowed.
 (d) Maximum of two consecutive Method 3 surveys. The maximum interval between two surveys carried out according to Method 1 or Method 2 shall not exceed 15 years, except in the case when one extension for no more than three months is granted.
 (e) No more than one extension can be granted. No further extension of other type can be granted.
 (f) No more than two consecutive extensions can be granted. No further extension of other type can be granted.
 (g) No more than one three months extension can be granted. In the event an additional extension is requested the requirements of the 1 year extension are to be carried out and the shaft survey due date prior to the previous extension is extended for a maximum of 1 year.
 (h) The maximum interval between two surveys carried out according to Method 1 shall not be more than 15 years.

<omitted>

Amendment

5. A summary of survey intervals and survey methods specified in **Par 1** to **Par 4** is given in the following:

Oil Lubricated Shaft (2017)			
Type of propeller connection	Flanged connection	Keyless connection	Keyed connection ^(b)
Survey interval			
Every 5 years ^(a)	Method1, Method2 or Method3	Method1, Method2 or Method3 ^(d)	Method1 or Method2
Extension 2.5 years	Yes ^(d)	Yes ^(d)	Yes ^(d)
Extension 1 year	Yes ^(e)	Yes ^(e)	Yes ^(e)
Extension 3 months	Yes ^(f)	Yes ^(f)	Yes ^(f)
Closed Loop System Fresh Water Lubricated Shaft			
Type of propeller connection	Flanged connection	Keyless connection	Keyed connection ^(b)
Survey interval			
Every 5 years ^(a)	Method1 ^(g) , Method2 or Method3	Method1 ^(g) , Method2 or Method3	Method1 ^(g) or Method2
Extension 2.5 years	Yes ^(d)	Yes ^(d)	Yes ^(d)
Extension 1 year	Yes ^(e)	Yes ^(e)	Yes ^(e)
Extension 3 months	Yes ^(f)	Yes ^(f)	Yes ^(f)

(NOTES)

(1), (2) <same as the present Rules>

(REMARKS)

- (a) Unless an Extension type (Extension 2.5 years, Extension 1 year or Extension 3 months) is applied in between.
- (b) ~~Only one Extension type can be applied in between of two Methods (Extension 2.5 years, or Extension 1 year) except for what concern the Extension 3 months (see further note (g)).~~
- (b) Method 3 not allowed.
- (c) Maximum of two consecutives Method 3 surveys. The maximum interval between two surveys carried out according to Method 1 or Method 2 shall not exceed 15 years, except in the case when one extension for no more than three months is granted.
- (d) No more than one extension can be granted. No further extension of other type can be granted.
- (e) No more than two consecutive extensions can be granted. ~~No further extension of other type can be granted. In the event an additional extension is requested the requirements of the 2.5 year extension are to be carried out and the shaft survey due date, prior to the previous extension(s), is extended for a maximum of 2.5 years.~~
- (f) No more than one three months extension can be granted. In the event an additional extension is requested the requirements of the 1 year extension or 2.5 years extension are to be carried out and the shaft survey due date prior to the previous extension is extended for a maximum of 1 year.
- (g) The maximum interval between two surveys carried out according to Method 1 shall not be more than 15 years.

<same as the present>

Present	Amendment
<p data-bbox="295 280 1108 419">CHAPTER 3 HULL SURVEYS OF SHIPS SUBJECT TO THE ENHANCED SURVEY PROGRAMME</p> <p data-bbox="551 488 853 517">Section 1 General</p> <p data-bbox="295 560 521 588">101. Application</p> <p data-bbox="349 612 533 641">1. <omitted></p> <p data-bbox="349 665 1028 694">2. Procedural requirements for certain ESP surveys</p> <p data-bbox="389 711 1111 951">The objective of these requirements are to improve the <u>quality of surveys</u>. Taking into consideration, the size of vessels and scope of surveys for vessels noted below, it is more effective to have more than one Surveyor examine the required spaces, holds or tanks and to provide mutual support and consultation during the surveys in recommending repairs and actions required for conditions of class/recommendations.</p> <p data-bbox="398 959 1111 1198">(1) On ships 20,000 DWT and above, subject to ESP, starting with Special Survey No. 3, <u>all</u> special and intermediate hull classification surveys are to be carried out by at least two exclusive Surveyors. On bulk carriers 100,000 DWT and above of single side skin construction <u>the</u> intermediate hull classification survey between 10 and 15 years of age is to be performed by <u>two exclusive Surveyors</u>.</p>	<p data-bbox="1135 292 1948 430">CHAPTER 3 HULL SURVEYS OF SHIPS SUBJECT TO THE ENHANCED SURVEY PROGRAMME</p> <p data-bbox="1391 499 1693 528">Section 1 General</p> <p data-bbox="1135 563 1361 592">101. Application</p> <p data-bbox="1189 616 1534 644">1. <same as the present></p> <p data-bbox="1189 668 1944 697">2. Procedural requirements for certain ESP surveys (2017)</p> <p data-bbox="1232 715 1953 1201">The objective of these requirements are to improve the quality of surveys. <u>These requirements apply to surveys of hull structures and piping systems in way of cargo holds and/or cargo tanks, cofferdams, cargo pump rooms, pipe tunnels, void spaces, within the cargo length area and all ballast tanks. In the case of Bulk Carriers, selected fuel oil tanks within the cargo length area might be part of the areas to be surveyed according to the applicable provisions of the Ch 3, Sec. 2 Bulk Carriers or Ch 3, Sec. 6 Double Skin Bulk Carriers.</u> Taking in to consideration, the size of vessels and scope of surveys for vessels noted below, it is more effective to have more than one Surveyor examine the required spaces, holds or tanks and to provide mutual support and consultation during the surveys in recommending repairs and actions required for conditions of class/recommendations.</p> <p data-bbox="1240 1209 1953 1449">(1) On ships 20,000 DWT and above, subject to ESP, starting with Special Survey No. 3, <u>at</u> special and intermediate hull classification surveys, <u>the survey of hull structure and piping systems to which these requirements applies is</u> are to be carried out by at least two exclusive Surveyors. On bulk carriers 100,000 DWT and above of single side skin construction <u>at</u> the intermediate hull classification survey between 10 and</p>

Present	Amendment
<p>(2) This requires that at least two exclusive Surveyors attend on board at the same time to perform the required survey. Where compatible with relevant laws and regulations, on dual class vessels, the requirement for two Surveyors may be fulfilled by having one Surveyor attend from each Society.</p> <p>(3) Though each attending Surveyor is not required to perform all aspects of the required survey, they are required to consult with each other and to do joint Overall and Close-up Surveys to the extent necessary to determine the <u>condition of the vessel</u>. The extent of these surveys should be sufficient for the Surveyors to agree on actions required to complete the survey with respect to renewals, repairs, and other recommendations or conditions of class. Each Surveyor is required to co-sign the survey report or indicate their concurrence in an equivalent manner.</p> <p><omitted></p>	<p>15 years of age, <u>the survey of hull structure and piping systems to which these requirements applies</u> is to be performed by two <u>at least</u> exclusive Surveyors.</p> <p>(2) This requires that at least two exclusive Surveyors attend on board at the same time to perform the required survey. Where compatible with relevant laws and regulations, on dual class vessels, the requirement for two Surveyors may be fulfilled by having one Surveyor attend from each Society.</p> <p>(3) Though each attending Surveyor is not required to perform all aspects of the required survey, they are required to consult with each other and to do joint Overall and Close-up Surveys to the extent necessary to determine the condition of the vessel <u>areas to which these requirements applies</u>. The extent of these surveys should be sufficient for the Surveyors to agree on actions required to complete the survey with respect to renewals, repairs, and other recommendations or conditions of class. Each Surveyor is required to co-sign the survey report or indicate their concurrence in an equivalent manner.</p> <p><same as the present></p>

Amended Guidance Relating to the Rules for the Classification of Steel Ships

(Part 1 Classification and Surveys)



- Main Amendments -

- (1) Effective date : 1 Jan 2017 (Date of which application for survey is submitted)
 - To reflect IACS UR Z11 (Rev.5 Sep 2015)
 - To reflect IACS UR Z1 (Rev.6 Apr 2016)
 - To amend unreasonable contents disclosed while implementing the Rules

- (2) Effective date : 1 Jan 2017 (Contracted for construction on or after 1 Jan 2017)
 - To reflect IACS UI SC 280 (New Jun 2016)
 - To reflect IACS UI SC 273 (Rev.1 May 2016) and UI MPC128 (New May 2016)

(1) Effective date : 1 Jan 2017

(Date of which application for survey is submitted)

Present	Amendment
<p style="text-align: center;">CHAPTER 2 PERIODICAL AND OTHER SURVEYS</p> <p style="text-align: center;">Section 1 General <omitted></p> <p style="text-align: center;">Section 2 Annual Survey</p> <p>202. Hull, equipment and fire-fighting appliances</p> <p>1. ~ 2. <omitted></p> <p>3. In application to 202.2 of the Rules, the following items are to be surveyed.</p> <p>(1) Examining the fire pumps, fire main, hydrants, hoses and nozzles and the international shore connection and checking that each fire pump, including the emergency fire pump, can be operated separately so that two jets of water are produced simultaneously from different hydrants at any part of the ship whilst the required pressure is maintained in the fire main.</p> <p>(2) Checking the provision and randomly examining the condition of the portable and non-portable fire extinguishers.</p> <p>(3) <u>Confirming that the fire fighter's outfits and emergency escape breathing devices(EEBDs) are complete and in good condition and that the cylinders, including the spare cylinders, of any required self contained-breathing apparatus are suitably charged.</u></p> <p>(4) ~ (12) <omitted></p> <p style="text-align: center;"><omitted></p>	<p style="text-align: center;">CHAPTER 2 PERIODICAL AND OTHER SURVEYS</p> <p style="text-align: center;">Section 1 General <same as the present></p> <p style="text-align: center;">Section 2 Annual Survey</p> <p>202. Hull, equipment and fire-fighting appliances</p> <p>1. ~ 2. <same as the present></p> <p>3. In application to 202.2 of the Rules, the following items are to be surveyed.</p> <p>(1)~(2) <same as the present></p> <p>(3) <u>Confirming that the fire fighter's outfits and emergency escape breathing devices(EEBDs) are complete and in good condition and that the cylinders, including the spare cylinders, of any required self contained-breathing apparatus are suitably charged, and that on board means of recharging breathing apparatus used during drills or a suitable number of spare cylinders to replace those used are provided, and provision of two-way portable radiotelephone apparatus of an explosion-proof type or intrinsically safe. (SOLAS 74/00/12, Reg.II-2/10.10) (2017)</u></p> <p>(4) ~ (12) <same as the present></p> <p style="text-align: center;"><same as the present></p>

Present	Amendment
<p style="text-align: center;">Section 7 Surveys of Propeller Shaft and Stern Tube Shaft, Etc.</p> <p>701. <u>Due range</u></p> <p>1. ~ 2. <omitted></p>	<p style="text-align: center;">Section 7 Surveys of Propeller Shaft and Stern Tube Shaft, Etc.</p> <p>701. <u>General</u></p> <p>1. ~ 2. <same as the present></p> <p>3. <u>In application to 701. 3 (19) of the Rules, a ships with oil lubricated stern tube bearing applying an approved Condition Monitoring Scheme is to comply with the followings and is to be assigned an additional installation notation of STCM. (2017)</u></p> <p>(1) <u>The following systems are to be provided and relevant drawings are to be submitted for approval.</u></p> <p>(A) <u>At the aft stern tube bearing, two temperature sensors are to be provided, or if only one temperature sensor is provided, a spare temperature sensor which can be replaced easily is to be provided when the using sensor is out of order..</u></p> <p>(B) <u>Measurement of bearing wear is to be provided.</u></p> <p>(C) <u>Oil seals devices are to be such that can be renewed without removal of propeller.</u></p> <p>(2) <u>The following are carried out at each shaft survey due date required by 702. 3 (1) of the Rules</u></p> <p>(A) <u>Survey required by 702. 1 (2) (A) or (B) of the Rules</u></p> <p>(B) <u>Survey required by 702. 1 (2) (D), (E), (F) and (G) of the Rules</u></p> <p>(3) <u>the Surveyor confirms at the periodical survey that parameters in the following condition monitoring records are within permissible limits.</u></p> <p>(A) <u>lubricating oil analysis specified in 701. 3 (14)</u></p> <p>(B) <u>Lubricating oil consumption</u></p> <p>(C) <u>Aft stern tube bearing temperatures</u></p> <p>(D) <u>Bearing wear measurement</u></p>

Present	Amendment
<p>702. Oil Lubricated shafts or Closed Loop System Fresh Water Lubricated Shafts</p> <ol style="list-style-type: none"> 1. In application to 702. 1 of the Rules, the term "surface crack-detection method", in principle, means a magnetic particle test. Where it is not practicable for shafts of nonmagnetic material, etc. a liquid penetrant test may be used. 2. In application to 702. 1 of the Rules, where the entire withdrawal of propeller shaft is not required and the survey may be carried out on the state that propeller is moved in the possible range, the propeller need not be entirely removed. However, where considered necessary by the Surveyor, the entire removal may be required. 3. In application to 702. 1 of the Rules, where keyless propeller is force-fitted to the propeller shaft, it is to be ascertained at each time when the propeller is fitted, that the pull-up length is within the upper and lower limits of pull-up length approved by the Society in accordance with the requirements specified in Pt 5, Ch 3, 305. of the Guidance. 	<p>702. Oil Lubricated shafts or Closed Loop System Fresh Water Lubricated Shafts</p> <ol style="list-style-type: none"> 1. In application to 702. 1 of the Rules, the term "surface crack-detection method", in principle, means a magnetic particle test. Where it is not practicable for shafts of nonmagnetic material, etc. a liquid penetrant test may be used. 2. In application to 702. 1 (2) of the Rules, where the entire withdrawal of propeller shaft is not required and the survey may be carried out on the state that propeller is moved in the possible range, the propeller need not be entirely removed. However, where considered necessary by the Surveyor, the entire removal may be required. <i>(2017)</i> 3. In application to 702. 1 (1) and (2) of the Rules, where keyless propeller is force-fitted to the propeller shaft, it is to be ascertained at each time when the propeller is fitted, that the pull-up length is within the upper and lower limits of pull-up length approved by the Society in accordance with the requirements specified in Pt 5, Ch 3, 305. of the Guidance. <i>(2017)</i>

Present	Amendment
<p>703. Open System Water Lubricated Shafts</p> <p>1. In application to 703. 1 of the Rules, the term "surface crack-detection method", in principle, means a magnetic particle test. Where it is not practicable for shafts of nonmagnetic material, etc. a liquid penetrant test may be used.</p> <p>2. <u>In application to 703. 1 of the Rules, where the entire withdrawal of propeller shaft is not required and the survey may be carried out on the state that propeller is moved in the possible range, the propeller need not be entirely removed. However, where considered necessary by the Surveyor, the entire removal may be required.</u></p> <p>3. In application to 703. 1 of the Rules, where keyless propeller is force-fitted to the propeller shaft, it is to be ascertained at each time when the propeller is fitted, that the pull-up length is within the upper and lower limits of pull-up length approved by the Society in accordance with the requirements specified in Pt 5, Ch 3, 305. of the Guidance.</p> <p style="text-align: center;"><omitted></p>	<p>703. Open System Water Lubricated Shafts</p> <p>1. In application to 703. 1 of the Rules, the term "surface crack-detection method", in principle, means a magnetic particle test. Where it is not practicable for shafts of nonmagnetic material, etc. a liquid penetrant test may be used.</p> <p>2. In application to 703. 1 of the Rules, where the entire withdrawal of propeller shaft is not required and the survey may be carried out on the state that propeller is moved in the possible range, the propeller need not be entirely removed. However, where considered necessary by the Surveyor, the entire removal may be required.</p> <p>2. In application to 703. 1 (1) of the Rules, where keyless propeller is force-fitted to the propeller shaft, it is to be ascertained at each time when the propeller is fitted, that the pull-up length is within the upper and lower limits of pull-up length approved by the Society in accordance with the requirements specified in Pt 5, Ch 3, 305. of the Guidance. <i>(2017)</i></p> <p style="text-align: center;"><same as the present></p>

Present

Annex 1-1 Character of Classification

1. Class Notation

1.1 Ship Type and Special Feature Notations

1.~4. <omitted>

Ship Types	Special Feature Notations	Remarks
(10)	A	
5-1. Bulk Carrier (Double Skin) ⁽¹¹⁻¹⁾ 'ESP' ⁽¹¹⁻²⁾ 'ESP'(EXP) ⁽¹¹⁻²⁾ (CSR) ⁽¹¹⁻³⁾	- HC ⁽¹²⁾ HC/E ⁽¹³⁾ BC-A* BC-B** BC-C***	(10) : See examples given in 2.3 . (11-1) : This notation shall be assigned in the following cases. (Note: The relevant requirements specified in Pt 1, Ch 3, Sec 6 Double Skin Bulk Carriers are to be applied if applicable even if the ship has no Double Skin notation) (1) the ships, constructed before 1 July 1999, have double side skin construction (2) the ships, constructed before 1 January 2000, have double side skin construction of not less than 760 mm breadth at any location within the hold length, measured perpendicular to the side shell (3) the ships, constructed on or after 1 January 2000, have double side skin construction of not less than 1000 mm breadth at any location within the hold length, measured perpendicular to the side shell (11-2) : The notation "ESP" shall be assigned to ships which are constructed generally with single deck, double bottom, hopper side tanks and topside tanks and with single or double side skin construction in cargo length area and intended primarily to carry dry cargoes in bulk. For ships constructed on or after 1 July 2010, however, the notation "ESP" shall be assigned even if they lack some or all of the specified constructional feature above and (EXP) notation shall be followed. (Typical midship sections are given in Fig 3)
5-2. Bulk Carrier ⁽¹⁴⁾ (Double Skin) ⁽¹¹⁻¹⁾ (CSR) ⁽¹¹⁻³⁾		

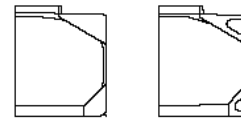


Fig 3 Typical midship sections of Bulk Carrier 'ESP'

(11-3) : This notation shall be assigned to ships comply with the requirements specified in **Pt 11** or **Pt 13** of the Rules.

<omitted>

<omitted>

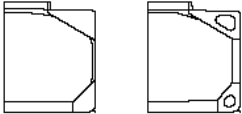
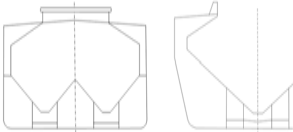
Amendments(1/2)

Annex 1-1 Character of Classification

1. Class Notation

1.1 Ship Type and Special Feature Notations

1.~4. <same as the present>

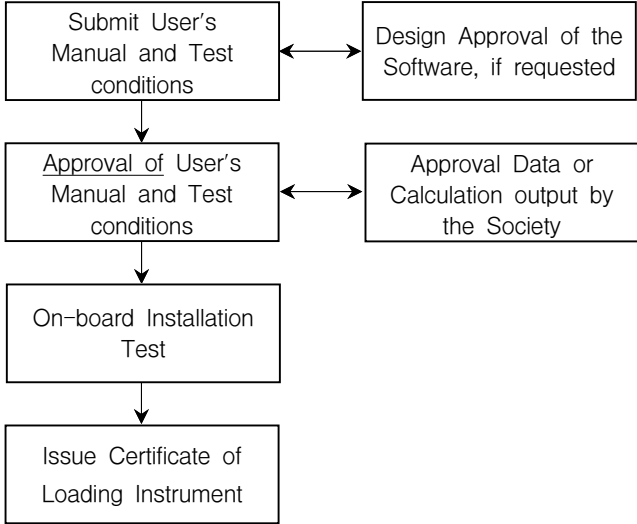
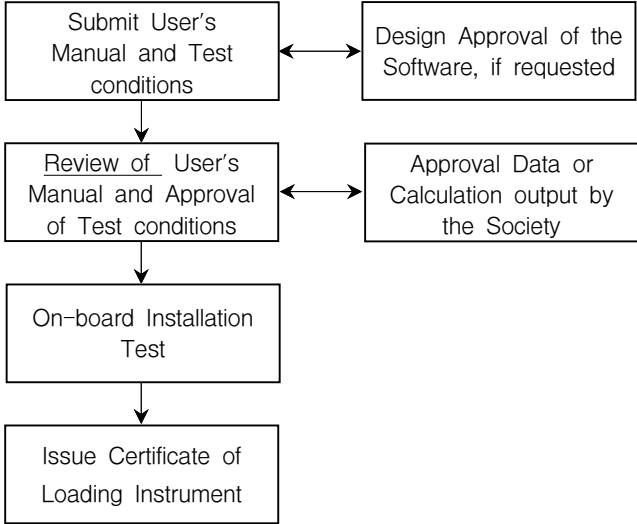
Ship Types	Special Feature Notations	Remarks
(10)	A	<same as the present>
5-1. (2017) Bulk Carrier (Double Skin) ⁽¹¹⁻¹⁾ 'ESP' ⁽¹¹⁻²⁾ 'ESP'(EXP) ⁽¹¹⁻²⁾ (CSR) ⁽¹¹⁻⁴⁾	- HC ⁽¹²⁾ HC/E ⁽¹³⁾ BC-A ^{*1} BC-B ^{*2} BC-C ^{*3}	(11-2) : The notation "ESP" shall be assigned to ships which are constructed generally with single deck, double bottom, hopper side tanks and topside tanks and with single or double side skin construction in cargo length area and intended primarily to carry dry cargoes in bulk. For ships constructed on or after 1 July 2010, however, the notation "ESP" shall be assigned even if they lack some or all of the specified constructional feature above and (EXP) notation shall be followed. (Typical midship sections are given in Fig 3-1)
5-2. (2017) Bulk Carrier ⁽¹⁴⁾ (Double Skin) ⁽¹¹⁻¹⁾ (CSR) ⁽¹¹⁻⁴⁾	GRAB[X] ^{*4} max cargo density (t/m3) ^{*5} no MF ^{*6} Holds Nos. ... may be empty ^{*7} Block loading ^{*8}	 <p style="text-align: center;">Fig 3-1 Typical midship sections of Bulk Carrier 'ESP'</p>
5.3. (2017) Self-Unloading Bulk Carrier 'ESP' ⁽¹¹⁻³⁾ (Double Skin) ⁽¹¹⁻¹⁾		(11-3) : The notation "ESP" shall be assigned to ships which are constructed generally with single deck, double bottom, hopper side tanks and topside tanks and with single or double side skin construction in cargo length area and intended to carry and self-unload dry cargoes in bulk. (Typical midship sections are given in Fig 3-2)
		 <p style="text-align: center;">Fig 3-2 Typical midship sections of Self-Unloading Bulk Carrier 'ESP'</p>
		(11-4) : This notation shall be assigned to ships comply with the requirements specified in Pt 11 or Pt 13 of the Rules. <same as the present>

Amendments(2/2)

Ship Types	Special Feature Notations	Remarks
(10)	A	
5-1. (2017) Bulk Carrier (Double Skin) ⁽¹¹⁻¹⁾ 'ESP' ⁽¹¹⁻²⁾ 'ESP'(EXP) ⁽¹¹⁻²⁾ (CSR) ⁽¹¹⁻⁴⁾	- HC ⁽¹²⁾ HC/E ⁽¹³⁾ BC-A ^{*1} BC-B ^{*2} BC-C ^{*3}	GRAB[X] ^{*4} max cargo den- sity (t/m3) ^{*5} no MP ^{*6} Holds Nos. ... may be empty ^{*7} Block loading ^{*8}
5-2. (2017) Bulk Carrier ⁽¹⁴⁾ (Double Skin) ⁽¹¹⁻¹⁾ (CSR) ⁽¹¹⁻⁴⁾		*1 : Bulk carriers designed to carry dry bulk cargoes of cargo density of 1.0 t/m ³ and above with specified holds empty at maximum draught in addition to BC-B conditions as Pt 7, Ch 3, Sec 2 or Pt 11, Ch 1, Sec 1 or Pt 13, Sub-part 1, Ch 1, Sec 1 of the Rules. *2 : Bulk carriers designed to carry dry bulk cargoes of cargo density of 1.0 t/m ³ and above with all cargo holds loaded in addition to BC-C conditions as Pt 7, Ch 3, Sec 2 or Pt 11, Ch 1, Sec 1 or Pt 13, Sub-part 1, Ch 1, Sec 1 of the Rules. *3 : Bulk carriers designed to carry dry bulk cargoes of cargo density of less than 1.0 t/m ³ as Pt 7, Ch 3, Sec 2 or Pt 11, Ch 1, Sec 1 or Pt 13, Sub-part 1, Ch 1, Sec 1 of the Rules. *4 : The additional notation GRAB[X] is assigned to ships with holds designed for loading/unloading by grabs having a maximum specific weight up to [X] tons in compliance with the requirements of Pt 11, Ch 12, Sec 1 or Pt 13, Sub-part 2, Ch 1, Sec 6 of the Rules, the GRAB[X] notation is mandatory for ships having one of BC-A or BC-B, according to Pt 11, Ch 1, Sec 1 or Pt 13, Sub-part 1, Ch 1, Sec 1 of the Rules and these ships are to be complied with for an unladen grab weight X equal to or greater than 20 tons. For all other ships GRAB[X] is voluntary. *5 : For additional service features BC-A and BC-B if the maximum cargo density is less than 3.0 t/m ³ as Pt 7, Ch 3, Sec 2 or Pt 11, Ch 4, Sec 7 or Pt 13, Sub-part 1, Ch 4, Sec 8 of the Rules. *6 : For all additional service features when the ship has not been designed for loading and unloading in multiple ports as Pt 7, Ch 3, Sec 2 or Pt 11 Ch 4 Sec 7 or Pt 13 Sub-part 1 Ch 4 Sec 8 of the Rules. *7 : For additional service feature BC-A as Pt 7, Ch 3, Sec 2 or Pt 11, Ch 4, Sec 7 or Pt 13, Sub-part 1, Ch 4, Sec 8 of the Rules. *8 : For additional service feature BC-A, when the ship is intended to operate in alternate block load condition as Pt 13, Sub-part 1, Ch 4, Sec 8 of the Rules.
5.3. (2017) Self-Unloading Bulk Carrier 'ESP' ⁽¹¹⁻³⁾ (Double Skin) ⁽¹¹⁻¹⁾		

<same as the present>

Present		Amendment	
1.2 Additional Installations Notations		1.2 Additional Installations Notations	
The following Additional Installations Notations may be appended to ships complying with the relevant requirements.		The following Additional Installations Notations may be appended to ships complying with the relevant requirements.	
Additional Installations Notations		Additional Installations Notations	
Relevant Requirements		Relevant Requirements	
Machinery Items	STCM	Machinery Items	STCM (2017)
<p>to ships where the Stern Tube Condition Monitoring System in accordance with Ch 2, 704. of the Rules, which was specified until 1 January 2016, is provided onboard. However, only ships which had been contracted to be assigned this notation or which had been assigned this notations before 1 January 2016 can keep these notations, but these notations are not to be newly assigned to any ships after 1 January 2016.</p>		<p>to ships where the Stern Tube Condition Monitoring System specified in Ch 2, 701. 3 of Guidance is provided onboard.</p>	
<omitted>		<same as the present>	

Present	Amendment
<p style="text-align: center;">Annex 1-10 Loading instrument on Stability</p> <p>1. Application <omitted></p> <p>2. Approval procedure</p> <p>(1) The procedure for approval of a loading instrument on stability is as illustrated in Fig 1.</p>  <pre> graph TD A[Submit User's Manual and Test conditions] <--> B[Design Approval of the Software, if requested] A --> C[Approval of User's Manual and Test conditions] B --> C C <--> D[Approval Data or Calculation output by the Society] C --> E[On-board Installation Test] E --> F[Issue Certificate of Loading Instrument] </pre> <p>* The approval of the software should be carried out in accordance with "Guidance for Approval of Manufacturing Process and Type Approval, Etc."</p> <p>Fig 1 Procedure for the approval of loading instrument on stability for a specific ship.</p> <p>(A) User's operations manual and 3 copies of test conditions are to be submitted to Head Office. The loading instrument on stability may be approved provisionally if the stability information booklet is approved provisionally. A provisional certificate may be issued after on-board installation in this case.</p>	<p style="text-align: center;">Annex 1-10 Loading instrument on Stability</p> <p>1. Application <same as present></p> <p>2. Approval procedure (2017)</p> <p>(1) The procedure for approval of a loading instrument on stability is as illustrated in Fig 1.</p>  <pre> graph TD A[Submit User's Manual and Test conditions] <--> B[Design Approval of the Software, if requested] A --> C[Review of User's Manual and Approval of Test conditions] B --> C C <--> D[Approval Data or Calculation output by the Society] C --> E[On-board Installation Test] E --> F[Issue Certificate of Loading Instrument] </pre> <p>* The approval of the software should be carried out in accordance with "Guidance for Approval of Manufacturing Process and Type Approval, Etc."</p> <p>Fig 1 Procedure for the approval of loading instrument on stability for a specific ship.</p> <p>(A) User's operations manual and 3 copies of test conditions are to be submitted to Head Office. The loading instrument on stability of test conditions may be approved provisionally if the stability information booklet is approved provisionally. A provisional certificate may be issued after on-board installation in this case.</p>

Present	Amendment
<p>(B) The requirements which are checked during <u>approval of the user's operation manual</u> and test conditions are as follows:</p> <ul style="list-style-type: none"> - the output of the loading instrument for the exemplified test conditions are correct. - the technical contents and forms of the <u>user's operations manual</u> is appropriate. <p>(2) Where the loading instrument on stability is intended for office use on shore(in such case it may be used for stability calculations for several different ships), this is acceptable provided that:</p> <ul style="list-style-type: none"> - the procedure in this appendix has been satisfactorily completed. - the <u>user's operations manual</u> and test conditions <u>have been approved</u> for each of ships for which the instrument is used. - operational performance of the hardware is to be tested but environmental testing is not normally required. - the installation test is to be carried out and a certificate is issued if found appropriate. <p style="text-align: center;"><u><newly added></u></p> <p>4. <u>User's operations manual</u></p> <p>(1) <u>User's operations manual approved</u> by the Society is to be provided for the loading instrument on stability. This manual should contain operating instructions for all stability calculations made by the loading instrument.</p> <p>(2) The <u>user's operations manual</u> must be in a language readily understood by the users. A English version, if not written in English language, should be provided if the ship on which the instrument is installed is engaged in the international voyage.</p>	<p>(B) The requirements which are checked during <u>review of the user's operation manual and approval of</u> test conditions are as follows:</p> <ul style="list-style-type: none"> - the output of the loading instrument for the exemplified test conditions are correct. - the technical contents and forms of the user's <u>operations manual</u> is appropriate. <p>(2) Where the loading instrument on stability is intended for office use on shore(in such case it may be used for stability calculations for several different ships), this is acceptable provided that:</p> <ul style="list-style-type: none"> - the procedure in this appendix has been satisfactorily completed. - the user's <u>operations manual has been reviewed</u> and test conditions <u>have been approved</u> for each of ships for which the instrument is used. - operational performance of the hardware is to be tested but environmental testing is not normally required. - the installation test is to be carried out and a certificate is issued if found appropriate. <p>(3) Where software of "<u>loading instrument on stability</u>" which <u>has been type approved by the Society, the submission of User's operation manual may be waived if not specially requested.</u></p> <p style="text-align: center;"><u><same as the present></u></p> <p>4. <u>User's operations manual (2017)</u></p> <p>(1) User's <u>operations manual reviewed approved</u> by the Society is to be provided for the loading instrument on stability. This manual should contain operating instructions for all stability calculations made by the loading instrument.</p> <p>(2) The user's <u>operations manual</u> must be in a language readily understood by the users. A English version, if not written in English language, should be provided if the ship on which the instrument is installed is engaged in the international voyage.</p>

Present	Amendment
<p>(3) <u>The manual should contain general description of the stability software together with a full description of the operational procedure for stability calculations. In this connection, there should be a list of all terms, definitions, error messages and warnings likely to be encountered by the user.</u> In the case of error messages and warnings, there should be unambiguous user instructions for subsequent action to be taken in each case.</p> <p>(4) In addition to the above, the following items should also be included in the <u>user's operations manual.</u> <newly added></p> <ul style="list-style-type: none"> - Lightship weight and co-ordinates of center of gravity <p><omitted></p>	<p>(3) The manual should contain general description of the stability software together with a full description of the operational procedure for stability calculations. In this connection, there should be a list of all terms, definitions, error messages and warnings likely to be encountered by the user. In the case of error messages and warnings, there should be unambiguous user instructions for subsequent action to be taken in each case.</p> <p>(4) In addition to the above, the following items should also be included in the user's operations manual. <u>But, some of following items can be included in test conditions.</u></p> <ul style="list-style-type: none"> - <u>Where applicable, a copy of the Certificate of Design Approval of the software, if approved by the Society</u> - <u>Minimum hardware specification to run the loading program.</u> - <u>Explanation of the functionality of the loading program, the calculation method and principle.</u> - Lightship weight and co-ordinates of center of gravity <p><same as the present></p>

(2) Effective date : 1 Jan 2017

(Contracted for construction on or after 1 Jan 2017)

Present	Amendment
<p style="text-align: center;">Annex 1-2 Guidance for Intact Stability</p> <p style="text-align: center;"><omitted></p> <p style="text-align: center;">INTRODUCTION</p> <p>1. Purpose <omitted></p> <p>2. Definitions</p> <p>For the purpose of this Guidance the definitions given hereunder shall apply. For terms used, but not defined in this Guidance, the definitions as given in the 1974 SOLAS Convention, as amended, shall apply.</p> <p>2.1 to 2.22 <omitted></p> <p>2.23 Lightship condition is a ship complete in all respects, but without consumables, stores, cargo, crew and effects, and without any liquids on board except that machinery and piping fluids, such as lubricants and hydraulics, are at operating levels.</p> <p><newly added></p> <p>2.24 A lightweight survey involves taking an audit of all items which should be added, deducted or relocated on the ship at the time of the inclining test so that the observed condition of the ship can be adjusted to the lightship condition. The mass, longitudinal, transverse and vertical location of each item should be accurately determined and recorded. Using this information, the static waterline of the ship at the time of the inclining test as determined from measuring the freeboard or verified draught marks of the ship, the ship's hydrostatic data, and the sea water density, the lightship displacement and longitudinal centre of gravity(<i>LCG</i>) can be obtained. The transverse centre of gravity(<i>TCG</i>) may also be determined for mobile offshore drilling units(MODUs) and other ships which are asymmetrical about the centreline or whose internal arrangement or outfitting is such that an inherent list may develop from off-centre mass.</p> <p><omitted></p>	<p style="text-align: center;">Annex 1-2 Guidance for Intact Stability</p> <p style="text-align: center;"><same as the present></p> <p style="text-align: center;">INTRODUCTION</p> <p>1. Purpose <same as the present></p> <p>2. Definitions</p> <p>For the purpose of this Guidance the definitions given hereunder shall apply. For terms used, but not defined in this Guidance, the definitions as given in the 1974 SOLAS Convention, as amended, shall apply.</p> <p>2.1 to 2.22 <same as the present></p> <p>2.23 Lightship condition is a ship complete in all respects, but without consumables, stores, cargo, crew and effects, and without any liquids on board except that machinery and piping fluids, such as lubricants and hydraulics, are at operating levels. <u>But, the weight of mediums on board for the fixed fire-fighting system (e.g. freshwater, CO₂, dry powder, foam concentrate, etc.) shall be included in the lightweight and lightship conditions. (2017)</u></p> <p>2.24 A lightweight survey involves taking an audit of all items which should be added, deducted or relocated on the ship at the time of the inclining test so that the observed condition of the ship can be adjusted to the lightship condition. The mass, longitudinal, transverse and vertical location of each item should be accurately determined and recorded. Using this information, the static waterline of the ship at the time of the inclining test as determined from measuring the freeboard or verified draught marks of the ship, the ship's hydrostatic data, and the sea water density, the lightship displacement and longitudinal centre of gravity(<i>LCG</i>) can be obtained. The transverse centre of gravity(<i>TCG</i>) may also be determined for mobile offshore drilling units(MODUs) and other ships which are asymmetrical about the centreline or whose internal arrangement or outfitting is such that an inherent list may develop from off-centre mass.</p> <p><same as the present></p>

Present	Amendment
<p style="text-align: center;">PART A MANDATORY CRITERIA</p> <p style="text-align: center;">CHAPTER 1 GENERAL <same as the present></p> <p style="text-align: center;">CHAPTER 2 GENERAL CRITERIA</p> <p>2.1 General <omitted></p> <p>2.2 Criteria regarding righting lever curve properties</p> <p>2.2.1 The area under the righting lever curve(<i>GZ</i> curve) shall not be less than 0.055 <i>m-rad</i> up to $\varphi = 30^\circ$ angle of heel and not less than 0.09 <i>m-rad</i> up to $\varphi = 40^\circ$ or the angle of down-flooding φ_f^* if this angle is less than 40°. Additionally, the area under the righting lever curve(<i>GZ</i> curve) between the angles of heel of 30° and 40° or between 30° and φ_f, if this angle is less than 40° shall not be less than 0.03 <i>m-rad</i>.</p> <p>* φ_f is an angle of heel at which openings in the hull, superstructures or deckhouses which cannot be closed weathertight immerse. In applying this criterion, small openings through which progressive flooding cannot take place need not be considered as open. <newly added></p> <p>2.2.2 The righting lever <i>GZ</i> shall be at least 0.2 <i>m</i> at an angle of heel equal to or greater than 30°.</p> <p><omitted></p>	<p style="text-align: center;">PART A MANDATORY CRITERIA</p> <p style="text-align: center;">CHAPTER 1 GENERAL <same as the present></p> <p style="text-align: center;">CHAPTER 2 GENERAL CRITERIA</p> <p>2.1 General <same as present></p> <p>2.2 Criteria regarding righting lever curve properties</p> <p>2.2.1 The area under the righting lever curve(<i>GZ</i> curve) shall not be less than 0.055 <i>m-rad</i> up to $\varphi = 30^\circ$ angle of heel and not less than 0.09 <i>m-rad</i> up to $\varphi = 40^\circ$ or the angle of down-flooding φ_f^* if this angle is less than 40°. Additionally, the area under the righting lever curve(<i>GZ</i> curve) between the angles of heel of 30° and 40° or between 30° and φ_f, if this angle is less than 40° shall not be less than 0.03 <i>m-rad</i>.</p> <p>* φ_f is an angle of heel at which openings in the hull, superstructures or deckhouses which cannot be closed weathertight immerse. In applying this criterion, small openings through which progressive flooding cannot take place need not be considered as open. <u>But in applying φ_f, openings which cannot be or are incapable of being closed weathertight include ventilators (complying with ILLC 19(4)) that for operational reasons have to remain open to supply air to the engine room or emergency generator room (if the same is considered buoyant in the stability calculation or protecting openings leading blow) for the effective operation of the ship. (2017)</u></p> <p>2.2.2 The righting lever <i>GZ</i> shall be at least 0.2 <i>m</i> at an angle of heel equal to or greater than 30°.</p> <p><same as the present></p>

Present	Amendment
<p style="text-align: center;">PART B RECOMMENDATIONS FOR CERTAIN TYPES OF SHIPS AND ADDITIONAL GUIDELINES</p> <p style="text-align: center;">CHAPTER 1~CHAPTER 2 <omitted></p> <p style="text-align: center;">CHAPTER 3 GUIDANCE IN PREPARING STABILITY INFORMATION</p> <p>3.1 to 3.3 <same as the present></p> <p>3.4 Standard conditions of loading to be examined</p> <p>3.4.1 Loading conditions <same as the present></p> <p>3.4.2 Assumptions for calculating loading conditions</p> <p>3.4.2.1 For the fully loaded conditions mentioned in 3.4.1.2.1, 3.4.1.2.2, 3.4.1.3.1 and 3.4.1.3.2 if a dry cargo ship has tanks for liquid cargo, the effective deadweight in the loading conditions therein described should be distributed according to two assumptions, i.e. with cargo tanks full, and with cargo tanks empty.</p> <p>3.4.2.2 In the conditions mentioned in 3.4.1.1.1, 3.4.1.2.1 and 3.4.1.3.1 it should be assumed that the ship is loaded to its subdivision load line or summer load line or if intended to carry a timber deck cargo, to the summer timber load line with water ballast tanks empty.</p> <p style="padding-left: 40px;"><u><newly added></u></p> <p style="text-align: center;"> <omitted></p>	<p style="text-align: center;">PART B RECOMMENDATIONS FOR CERTAIN TYPES OF SHIPS AND ADDITIONAL GUIDELINES</p> <p style="text-align: center;">CHAPTER 1~CHAPTER 2 <same as the present></p> <p style="text-align: center;">CHAPTER 3 GUIDANCE IN PREPARING STABILITY INFORMATION</p> <p>3.1 to 3.3 <same as the present></p> <p>3.4 Standard conditions of loading to be examined</p> <p>3.4.1 Loading conditions <same as the present></p> <p>3.4.2 Assumptions for calculating loading conditions</p> <p>3.4.2.1 For the fully loaded conditions mentioned in 3.4.1.2.1, 3.4.1.2.2, 3.4.1.3.1 and 3.4.1.3.2 if a dry cargo ship has tanks for liquid cargo, the effective deadweight in the loading conditions therein described should be distributed according to two assumptions, i.e. with cargo tanks full, and with cargo tanks empty.</p> <p>3.4.2.2 In the conditions mentioned in 3.4.1.1.1, 3.4.1.2.1 and 3.4.1.3.1 it should be assumed that the ship is loaded to its subdivision load line or summer load line or if intended to carry a timber deck cargo, to the summer timber load line with water ballast tanks empty. <u>But for tankers assigned with a tropical line, the ship should be assumed to be loaded to its tropical load line. (2017)</u></p> <p style="text-align: center;"> <same as the present></p>

Amended Rules for the Classification of Steel Ships

(Part 2 Materials and Welding)



- Main Amendments -

(1) Effective date : 1 January 2017 (based on contract date for ship construction or application date for certification of material)

● To reflect IACS UR M68 (Rev.2 Apr 2015)

Present	Amendment
<p style="text-align: center;">CHAPTER 1 Materials</p> <p style="text-align: center;">Section 1 ~ Section 5 <Omitted> Section 6 Steel Forgings</p> <p>601. Steel forgings</p> <p>1.~ 12. <Omitted></p> <p>13. Marking</p> <p>(1) ~ (4) <Omitted></p> <p>(5) <New></p> <p>14.~ 16. <Omitted></p> <p>18. <New></p>	<p style="text-align: center;">CHAPTER 1 Materials</p> <p style="text-align: center;">Section 1 ~ Section 5 <Same as the present Rules> Section 6 Steel Forgings</p> <p>601. Steel forgings</p> <p>1.~ 12. <Same as the present Rules></p> <p>13. Marking</p> <p>(1) ~ (4) <Same as the present Rules></p> <p>(5) <u>Where alloy steel forgings are intended for intermediate shaft material specified in 18., "I" is to be suffixed to the marking. (e.g. RSF 900AM-I) (2017)</u></p> <p>15.~ 17. <Same as the present Rules></p> <p>18. Additional requirements for intermediated shaft material (2017)</p> <p>(1) <u>For alloy steel which has a minimum specified tensile strength greater than 800 N/mm² but less than 950 N/mm² for use as intermediate shaft material, where special manufacturing processes are adopted to reduce shaft dimensions or higher permissible vibration stresses(refer to the requirements in Pt 5, Ch 3, 203. and Ch 4, 202.) is to be as follows.</u></p> <p>(a) <u>Torsional fatigue test instructed by the Society is to be performed for verifying the fatigue life at manufacturing process approval.</u></p>

Present	Amendment																										
<p data-bbox="293 564 555 592"><u>Table 2.1.88 <New></u></p> <p data-bbox="353 1273 589 1300"><hereafter, omitted></p>	<p data-bbox="1234 245 1944 520">(b) The steels are to have a degree of cleanliness as shown in Table 2.1.88 when cleanliness tested. Representative samples are to be obtained from each heat of forged or rolled products. The steels are generally to comply with particular attention given to minimising the concentrations of sulphur, phosphorus and oxygen in order to achieve the cleanliness requirements. The specific steel composition is required to be approved by the Society.</p> <p data-bbox="1249 564 1944 619">Table 2.1.88 Cleanliness requirements(ISO 4967 method A)</p> <table border="1" data-bbox="1240 628 1944 1129"> <thead> <tr> <th data-bbox="1240 628 1424 707"><u>Inclusion group</u></th> <th data-bbox="1426 628 1621 707"><u>Series</u></th> <th data-bbox="1624 628 1944 707"><u>Limiting chart diagram index</u> <i>l</i></th> </tr> </thead> <tbody> <tr> <td data-bbox="1240 708 1424 802" rowspan="2"><u>Type A</u></td> <td data-bbox="1426 708 1621 754"><u>Fine</u></td> <td data-bbox="1624 708 1944 754"><u>1 max.</u></td> </tr> <tr> <td data-bbox="1426 756 1621 802"><u>Thick</u></td> <td data-bbox="1624 756 1944 802"><u>1 max.</u></td> </tr> <tr> <td data-bbox="1240 804 1424 898" rowspan="2"><u>Type B</u></td> <td data-bbox="1426 804 1621 850"><u>Fine</u></td> <td data-bbox="1624 804 1944 850"><u>1.5 max.</u></td> </tr> <tr> <td data-bbox="1426 852 1621 898"><u>Thick</u></td> <td data-bbox="1624 852 1944 898"><u>1 max.</u></td> </tr> <tr> <td data-bbox="1240 900 1424 994" rowspan="2"><u>Type C</u></td> <td data-bbox="1426 900 1621 946"><u>Fine</u></td> <td data-bbox="1624 900 1944 946"><u>1 max.</u></td> </tr> <tr> <td data-bbox="1426 948 1621 994"><u>Thick</u></td> <td data-bbox="1624 948 1944 994"><u>1 max.</u></td> </tr> <tr> <td data-bbox="1240 995 1424 1090" rowspan="2"><u>Type D</u></td> <td data-bbox="1426 995 1621 1042"><u>Fine</u></td> <td data-bbox="1624 995 1944 1042"><u>1 max.</u></td> </tr> <tr> <td data-bbox="1426 1043 1621 1090"><u>Thick</u></td> <td data-bbox="1624 1043 1944 1090"><u>1 max.</u></td> </tr> <tr> <td data-bbox="1240 1091 1424 1129"><u>Type DS</u></td> <td data-bbox="1426 1091 1621 1129">-</td> <td data-bbox="1624 1091 1944 1129"><u>1 max.</u></td> </tr> </tbody> </table> <p data-bbox="1196 1262 1648 1289"><hereafter, same as the present Rules></p>	<u>Inclusion group</u>	<u>Series</u>	<u>Limiting chart diagram index</u> <i>l</i>	<u>Type A</u>	<u>Fine</u>	<u>1 max.</u>	<u>Thick</u>	<u>1 max.</u>	<u>Type B</u>	<u>Fine</u>	<u>1.5 max.</u>	<u>Thick</u>	<u>1 max.</u>	<u>Type C</u>	<u>Fine</u>	<u>1 max.</u>	<u>Thick</u>	<u>1 max.</u>	<u>Type D</u>	<u>Fine</u>	<u>1 max.</u>	<u>Thick</u>	<u>1 max.</u>	<u>Type DS</u>	-	<u>1 max.</u>
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<u>Type DS</u>	-	<u>1 max.</u>																									

Amended Guidance Relating to the Rules for the Classification of Steel Ships (Part 3 Hull Structures)



- Main Amendments -

(1) Effective date : Contracted for construction on or after 1 Jan 2017

● To reflect IACS UR S6 (Rev.8 Dec. 2015)

Present	Amendment
<p style="text-align: center;">CHAPTER 1 GENERAL</p> <p style="text-align: center;">Section 1 ~ 3 <omitted></p> <p style="text-align: center;">Section 4 Materials</p> <p>401. ~ 405. <omitted></p> <p>406. Special requirements for application of steels</p> <p>1. <omitted></p> <p>2. The application of steels for ships designed to operate in area with low air temperatures is to comply with the following requirements:</p> <p>(1) For ships intended to operate in areas with low air temperatures (below and including -20°C), e.g. regular service during winter seasons to Arctic or Antarctic waters, the materials in exposed structures are to be selected based on the design temperature t_D, to be taken as defined in (5). Materials in the various strength members above the lowest ballast water line (BWL) exposed to air are not to be of lower grades than those corresponding to classes I, II and III, as given in Table 3.1.6, depending on the categories of structural members(SECONDARY, PRIMARY and SPECIAL). For non-exposed structures and structures below the lowest ballast water line, see 405. of the Rules.</p>	<p style="text-align: center;">CHAPTER 1 GENERAL</p> <p style="text-align: center;">Section 1 ~ 3 <same as the present Guidance></p> <p style="text-align: center;">Section 4 Materials</p> <p>401. ~ 405. <same as the present Guidance></p> <p>406. Special requirements for application of steels</p> <p>1. <same as the present Guidance></p> <p>2. The application of steels for ships designed to operate in area with low air temperatures is to comply with the following requirements:</p> <p>(1) For ships intended to operate in areas with low air temperatures (below and including -20°C), e.g. regular service during winter seasons to Arctic or Antarctic waters, the materials in exposed structures are to be selected based on the design temperature t_D, to be taken as defined in (5). Materials in the various strength members above the lowest ballast water line (BWL) exposed to air are not to be of lower grades than those corresponding to classes I, II and III, as given in Table 3.1.6, depending on the categories of structural members(SECONDARY, PRIMARY and SPECIAL). For non-exposed structures(except as indicated in Note [5] of Table 3.1.6) and structures below the lowest ballast water line, see 405. of the Rules.</p>

Present		Amendment
Table 3.1.6 Application of material classes and grades - Structures exposed at low temperatures		
Structural member category	Material class	
	Within 0.4 <i>L</i> amidships	Outside 0.4 <i>L</i> amidships
<input type="radio"/> SECONDARY: - Deck plating exposed to weather, in general - Side plating above BWL - <u>Transverse bulkheads above BWL</u>	I	I
<input type="radio"/> PRIMARY: - Strength deck plating [1] - Continuous longitudinal members above strength deck, excluding longitudinal hatch coamings - <u>Longitudinal bulkhead above BWL</u> - <u>Top wing tank bulkhead above BWL</u>	II	I
<input type="radio"/> SPECIAL: - Sheer strake at strength deck [2] - Stringer plate in strength deck [2] - Deck strake at longitudinal bulkhead [3] - Continuous longitudinal hatch coamings [4]	III	II
Notes : [1] Plating at corners of large hatch openings to be specially considered. Class III or grade <i>E</i> , <i>EH 32</i> , <i>EH 36</i> and <i>EH 40</i> to be applied in positions where high local stresses may occur. [2] Not to be less than grade <i>E</i> , <i>EH 32</i> , <i>EH 36</i> and <i>EH 40</i> within 0.4 <i>L</i> amidships in ships with length exceeding 250 m [3] In ships with a breadth exceeding 70 m at least three deck strakes to be class III. [4] Not to be less than grade <i>D</i> , <i>DH 32</i> , <i>DH 36</i> and <i>DH 40</i> . <div style="text-align: center;"><u><newly></u></div>		

Present	Amendment														
	<p data-bbox="678 244 1848 272">Table 3.1.6 Application of material classes and grades - Structures exposed at low temperatures</p> <table border="1" data-bbox="678 288 1863 890"> <thead> <tr> <th data-bbox="678 288 1272 379" rowspan="2">Structural member category</th> <th colspan="2" data-bbox="1272 288 1863 331">Material class</th> </tr> <tr> <th data-bbox="1272 331 1568 379">Within 0.4L amidships</th> <th data-bbox="1568 331 1863 379">Outside 0.4L amidships</th> </tr> </thead> <tbody> <tr> <td data-bbox="678 379 1272 523"> <ul style="list-style-type: none"> ○ SECONDARY: - Deck plating exposed to weather, in general - Side plating above BWL - <u>Transverse bulkheads above BWL [5]</u> </td> <td data-bbox="1272 379 1568 523" style="text-align: center;">I</td> <td data-bbox="1568 379 1863 523" style="text-align: center;">I</td> </tr> <tr> <td data-bbox="678 523 1272 722"> <ul style="list-style-type: none"> ○ PRIMARY: - Strength deck plating [1] - Continuous longitudinal members above strength deck, excluding longitudinal hatch coamings - <u>Longitudinal bulkhead above BWL [5]</u> - <u>Top wing tank bulkhead above BWL [5]</u> </td> <td data-bbox="1272 523 1568 722" style="text-align: center;">II</td> <td data-bbox="1568 523 1863 722" style="text-align: center;">I</td> </tr> <tr> <td data-bbox="678 722 1272 890"> <ul style="list-style-type: none"> ○ SPECIAL: - Sheer strake at strength deck [2] - Stringer plate in strength deck [2] - Deck strake at longitudinal bulkhead [3] - Continuous longitudinal hatch coamings [4] </td> <td data-bbox="1272 722 1568 890" style="text-align: center;">III</td> <td data-bbox="1568 722 1863 890" style="text-align: center;">II</td> </tr> </tbody> </table> <p data-bbox="678 906 772 928">Notes :</p> <p data-bbox="712 938 1854 992">[1] Plating at corners of large hatch openings to be specially considered. Class III or grade E, EH 32, EH 36 and EH 40 to be applied in positions where high local stresses may occur.</p> <p data-bbox="712 1002 1854 1056">[2] Not to be less than grade E, EH 32, EH 36 and EH 40 within 0.4L amidships in ships with length exceeding 250 m</p> <p data-bbox="712 1066 1646 1088">[3] In ships with a breadth exceeding 70 m at least three deck strakes to be class III.</p> <p data-bbox="712 1098 1370 1120">[4] Not to be less than grade D, DH 32, DH 36 and DH 40.</p> <p data-bbox="712 1129 1854 1209">[5] <u>Applicable to plating attached to hull envelope plating exposed to low air temperature. At least one strake is to be considered in the same way as exposed plating and the strake width is to be at least 600mm.</u></p>	Structural member category	Material class		Within 0.4L amidships	Outside 0.4L amidships	<ul style="list-style-type: none"> ○ SECONDARY: - Deck plating exposed to weather, in general - Side plating above BWL - <u>Transverse bulkheads above BWL [5]</u> 	I	I	<ul style="list-style-type: none"> ○ PRIMARY: - Strength deck plating [1] - Continuous longitudinal members above strength deck, excluding longitudinal hatch coamings - <u>Longitudinal bulkhead above BWL [5]</u> - <u>Top wing tank bulkhead above BWL [5]</u> 	II	I	<ul style="list-style-type: none"> ○ SPECIAL: - Sheer strake at strength deck [2] - Stringer plate in strength deck [2] - Deck strake at longitudinal bulkhead [3] - Continuous longitudinal hatch coamings [4] 	III	II
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Present	Amendment
<p>(2) ~ (4) <omitted></p> <p>(5) The design temperature is to be taken as the lowest mean daily average air temperature in the area of operation. For seasonally restricted service the lowest value within the period of operation applies.</p> <p style="text-align: center;"><u><newly></u></p> <p>Table 3.1.7 Material grade requirements for classes I, II and III at low temperatures <omitted></p>	<p>(2) ~ (4) <same as the present Guidance></p> <p>(5) The design temperature is to be taken as the lowest mean daily average air temperature in the area of operation. For seasonally restricted service the lowest value within the period of operation applies. (see Fig 3.1.10)</p> <ul style="list-style-type: none"> · <u>Mean: Statistical mean over observation period (at least 20 years)</u> · <u>Average: Average during one day and night</u> · <u>Lowest: Lowest during year</u> · <u>MDHT = Mean Daily High (or maximum) Temperature</u> · <u>MDAT = Mean Daily Average Temperature</u> · <u>MDLT = Mean Daily Low (or minimum) Temperature</u> <p><u>For the purpose of issuing a Polar Ship Certificate in accordance with the Polar Code, the design temperature t_D shall be no more than 13°C higher than the Polar Service Temperature (PST) of the ship. In the Polar Regions, the statistical mean over observation period is to be determined for a period of at least 10 years.</u></p> <p>Table 3.1.7 Material grade requirements for classes I, II and III at low temperatures <same as the present Guidance></p>

Present

<newly>

Section 5 ~ 8 <omitted>
CHAPTER 2 ~ 18 <omitted>

Amendment

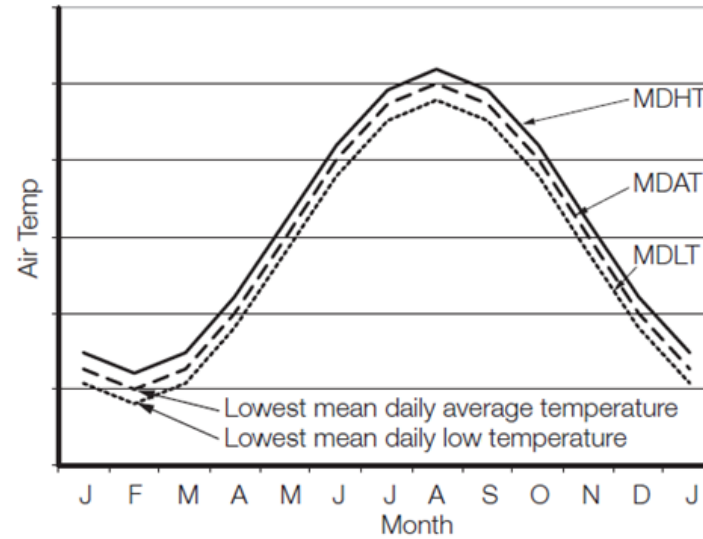


Fig 3.1.10 Commonly used definitions of temperatures

Section 5 ~ 8 <same as the present Guidance>
CHAPTER 2 ~ 18 <same as the present Guidance>

Amended Guidance for the Classification of Steel Ships

(Part 4 Hull Equipment)



- Main Amendments -

(1) Effective date : 1 Jan 2017 (Date of contract for construction)

● To reflect IACS UI SC253 (Rev.1 May 2016)

Present

CHAPTER 4 BULWARKS, FREEING PORTS, SIDE SCUTTLES, RECTANGULAR WINDOWS, VENTILATORS AND PERMANENT GANGWAYS

**Section 1 ~ 4 <omitted>
Section 5 Permanent Gangways**

501. General

1. <omitted>

Table 4.4.3 Protection of crew (continue)

(NOTES)

1. <omitted>

2. Protection methods are to be as following (a) to (f)

(a) ~ (d) <omitted>

(e) A permanent and efficiently constructed gangway fitted at or above the level of the superstructure deck on or as near as practicable to the center line of the ship:

- located so as not to hinder easy access across the working areas of the deck;
- providing a continuous platform at least 1.0 m in width;
- constructed of fire resistant and non-slip material;
- FRP gratings used in lieu of steel gratings for safe access to tanker bows shall possess:
 - (i) low flame spread characteristics and shall not generate excessive quantities of smoke and toxic products as per the FTP Code; and
 - (ii) adequate structural fire integrity as per recognized standards(1) after undergoing tests in accordance with the above standards.
- fitted with guard rails extending on each side throughout its length; guard rails should be at least high with courses as required by Regulation 25(3) and supported by stanchions spaced not more than 1.5 m;
- provided with a foot stop on each side;
- having openings, with ladders where appropriate, to and from the deck. Openings should not be more than 40 m apart;
- having shelters of substantial construction set in way of the gangway at intervals not exceeding 45 m if the length of the exposed deck to be traversed exceeds 70 m. Every such shelter should be capable of accommodating at least one person and be so constructed as to afford weather protection on the forward, port and starboard sides.

<hereafter, same as the present Rules>

(Notes)

(1) for example USCG Marine Safety Manual Vol. II, Para 5.C.6 - Level 3

<hereafter, same as the present Rules>

Amendment

CHAPTER 4 BULWARKS, FREEING PORTS, SIDE SCUTTLES, RECTANGULAR WINDOWS, VENTILATORS AND PERMANENT GANGWAYS

Section 1 ~ 4 <omitted> Section 5 Permanent Gangways

501. General

1. <omitted>

Table 4.4.3 Protection of crew (continue)

(NOTES)

1. <omitted>

2. Protection methods are to be as following (a) to (f)

(a) ~ (d) <omitted>

(e) A permanent and efficiently constructed gangway fitted at or above the level of the superstructure deck on or as near as practicable to the center line of the ship:

- located so as not to hinder easy access across the working areas of the deck;
- providing a continuous platform at least 1.0 m in width;
- constructed of fire resistant and non-slip material;
- Fibre Reinforced Plastic(FRP) gratings used in lieu of steel gratings for safe access to tanker bows shall possess:
 - (i) low flame spread characteristics and shall not generate excessive quantities of smoke and toxic products as per the International Code for Application of Fire Test Procedures, 2010 (2010 FTP Code); and
 - (ii) adequate structural fire integrity as per recognized standards(1) after undergoing tests in accordance with the above standards.
- fitted with guard rails extending on each side throughout its length; guard rails should be at least high with courses as required by Regulation 25(3) and supported by stanchions spaced not more than 1.5 m;
- provided with a foot stop on each side;
- having openings, with ladders where appropriate, to and from the deck. Openings should not be more than 40 m apart;
- having shelters of substantial construction set in way of the gangway at intervals not exceeding 45 m if the length of the exposed deck to be traversed exceeds 70 m. Every such shelter should be capable of accommodating at least one person and be so constructed as to afford weather protection on the forward, port and starboard sides.

<hereafter, same as the present Rules>

(Notes)

(1) For example, the Standard Specification for Fibre Reinforced Polymer (FRP) Gratings Used in Marine Construction and Shipbuilding (ASTM F3059-14).

<hereafter, same as the present Rules>

Amended Rules for the Classification of Steel Ships (Part 5 Machinery Installations)



– Main Amendments –

(1) Effective date : 1 Jan. 2017 (Date of which contracts for construction are signed)

- To reflect IACS UI SC246 (Rev.1 Sep. 2015) and SOLAS II-1/29.3, 29.4
 - Steering gear test with the vessel not at the full load draught (Ch 7, 503.)
- To reflect IACS UR M68 (Rev.2 Apr. 2015)
 - Special approval of alloy steel used for intermediate shaft material (Ch 3, 203. & Ch 4, 202.)

(2) Effective date : 1 Jan. 2017 (Date of application for approval)

- To reflect IACS UR M56 (Rev.3 Oct. 2015)
 - Introducing threshold values for power transmission systems (Ch 3, 401.)
- To reflect IACS UR P2.7.4(Rev.8 Mar 2016)

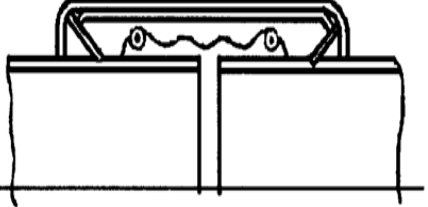
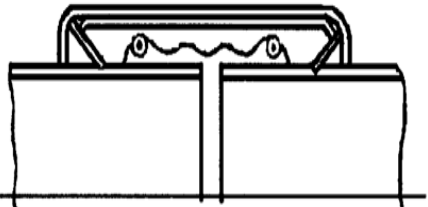
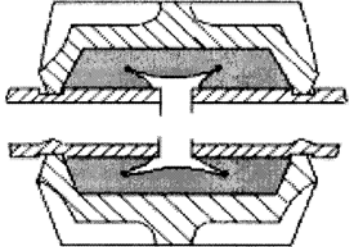


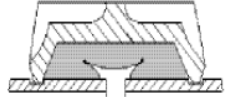
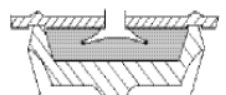
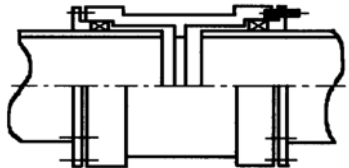
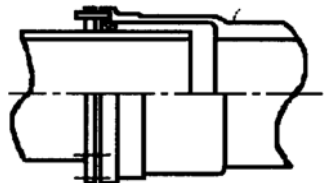

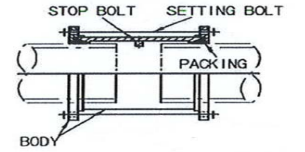
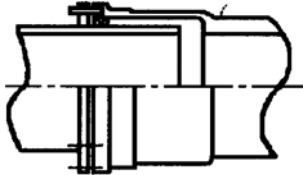
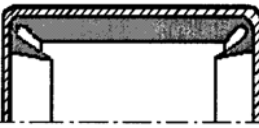
Present	Amendment
<p style="text-align: center;">CHAPTER 3 PROPULSION SHAFTING AND POWER TRANSMISSION SYSTEMS</p> <p style="text-align: center;">Section 2 Shaftings</p> <p>201. <omitted></p> <p>202. Materials</p> <p>1. <omitted></p> <p>2. The elongation of the material(L-direction) in Par 1 is not to be less than 16 % except when an approval is specially obtained by the Society.</p> <p>3. <omitted></p> <p>203. Intermediate shaft and thrust shaft</p> <p>The diameters of intermediate shaft and thrust shaft are not to be less than those obtained by the following formula: [See Guidance]</p> $d_0 = F \cdot K_1 \sqrt[3]{\frac{P}{n} \times \frac{560}{(T+160)}} \quad (\text{mm})$ <p>where: <i>P</i>, <i>n</i>, <i>F</i> = <omitted> <i>T</i> = Specified minimum tensile strength (N/mm²) of proposed material. For the minimum specified tensile strength of carbon steels exceeding 760 N/mm², <i>T</i> is to be taken 760 N/mm² and for the minimum specified tensile strength of alloy steels exceeding 800 N/mm², <i>T</i> is to be taken 800 N/mm²</p> <p><i>K</i>₁ = <omitted></p> <p>(hereafter, omitted)</p>	<p style="text-align: center;">CHAPTER 3 PROPULSION SHAFTING AND POWER TRANSMISSION SYSTEMS</p> <p style="text-align: center;">Section 2 Shaftings</p> <p>201. <same as the present Rules></p> <p>202. Materials</p> <p>1. <same as the present Rules></p> <p>2. The elongation of the material(L-direction) in Par 1 is not to be less than 16 % except when an approval is specially obtained by the Society. [See Guidance]</p> <p>3. <same as the present Rules></p> <p>203. Intermediate shaft and thrust shaft</p> <p>The diameters of intermediate shaft and thrust shaft are not to be less than those obtained by the following formula: [See Guidance]</p> $d_0 = F \cdot K_1 \sqrt[3]{\frac{P}{n} \times \frac{560}{(T+160)}} \quad (\text{mm})$ <p>where: <i>P</i>, <i>n</i>, <i>F</i> = <same as the present Rules> <i>T</i> = Specified minimum tensile strength (N/mm²) of proposed material. For the minimum specified tensile strength of carbon steels exceeding 760 N/mm², <i>T</i> is to be taken 760 N/mm² and for the minimum specified tensile strength of alloy steels exceeding 800 N/mm², <i>T</i> is to be taken 800 N/mm² <u>unless specially approved by the Society. (2017)</u></p> <p><i>K</i>₁ = <same as the present Rules></p> <p>(hereafter, same as the present Rules)</p>

Present	Amendment
<p style="text-align: center;">Section 4 Power Transmission Systems</p> <p>401. General</p> <p>1. Application</p> <p>The requirements of this Section apply to power transmission systems <u>which transmit power from main propulsion machinery and prime movers driving generators (excluding emergency generator) and essential auxiliaries for propulsion and safety of ships.</u></p> <p>2. ~ 4. <omitted></p> <p>5. Materials</p> <p>The materials used for main components of the power transmission system are to comply with the requirements in Pt 2, Ch 1. <u>However, for small transmitted power, an attendance of Surveyor for material tests may be omitted.</u> [See Guidance]</p> <p>(hereafter, omitted)</p>	<p style="text-align: center;">Section 4 Power Transmission Systems</p> <p>401. General</p> <p>1. Application</p> <p>The requirements of this Section apply to power transmission systems <u>which transmit a maximum continuous power not less than 100 kW for main propulsion machinery or prime movers driving generators (excluding emergency generator) or essential auxiliaries for propulsion and safety of ships.</u> <i>(2017)</i></p> <p>2. ~ 4. <same as the present Rules></p> <p>5. Materials</p> <p>The materials used for main components of the power transmission system are to comply with the requirements in Pt 2, Ch 1. However, for small transmitted power, an attendance of Surveyor for material tests may be omitted. [See Guidance]</p> <p>(hereafter, same as the present Rules)</p>

Present	Amendment
<p style="text-align: center;">CHAPTER 4 TORSIONAL VIBRATION OF SHAFTINGS</p> <p>Section 2 Allowable Limit of Vibration Stresses</p> <p>201. <omitted></p> <p>202. Intermediate shafts, thrust shafts, propeller shafts and stern tube shafts</p> <p>1. For ships equipped with main propulsion diesel engine, the torsional vibration stresses on the intermediate shafts, thrust shafts, propeller shafts and stern tube shafts are to be in accordance with the following requirements (1) and (2). [See Guidance]</p> <p>(1) For continuous operation, the torsional vibration stresses are not to exceed τ_1 given in the following formulae:</p> $\tau_1 = \frac{T_s + 160}{18} C_k C_d (3 - 2\lambda^2) \quad (0 \leq \lambda \leq 0.9)$ $\tau_1 = 1.38 \frac{T_s + 160}{18} C_k C_d \quad (0.9 \leq \lambda \leq 1.05)$ <p>where:</p> <p>τ_1 = Allowable limit of torsional vibration stresses for continuous operation N/mm².</p> <p>λ = As specified in 201. 1.</p>	<p style="text-align: center;">CHAPTER 4 TORSIONAL VIBRATION OF SHAFTINGS</p> <p>Section 2 Allowable Limit of Vibration Stresses</p> <p>201. <same as the present Rules></p> <p>202. Intermediate shafts, thrust shafts, propeller shafts and stern tube shafts</p> <p>1. For ships equipped with main propulsion diesel engine, the torsional vibration stresses on the intermediate shafts, thrust shafts, propeller shafts and stern tube shafts are to be in accordance with the following requirements (1) and (2). [See Guidance]</p> <p>(1) For continuous operation, the torsional vibration stresses are not to exceed τ_1 given in the following formulae. <u>Where propeller shafts and stern tube shafts are made of the approved corrosion resistant materials, the formulae is to be as deemed appropriate by the Society. (2017)</u></p> $\tau_1 = \frac{T_s + 160}{18} C_k C_d (3 - 2\lambda^2) \quad (0 \leq \lambda \leq 0.9)$ $\tau_1 = 1.38 \frac{T_s + 160}{18} C_k C_d \quad (0.9 \leq \lambda \leq 1.05)$ <p>where:</p> <p>τ_1 = Allowable limit of torsional vibration stresses for continuous operation N/mm².</p> <p>λ = As specified in 201. 1.</p>

Present	Amendment
<p>T_s = Specified minimum tensile strength of shaft material (N/mm²). However, the values of T_s for using in the formulae is not to exceed 600 N/mm² for carbon steel forgings and 800 N/mm² for low alloy steel forgings in intermediate shafts and thrust shafts, and 600 N/mm² in propeller shafts and stern tube shafts. <u>Where propeller shafts and stern tube shafts are made of the approved corrosion resistant materials or other materials having effective means against corrosion by seawater, the value of T_s for using in the formulae is to be as deemed appropriate by the Society.</u></p> <p>(hereafter, omitted)</p>	<p>T_s = Specified minimum tensile strength of shaft material (N/mm²). However, the values of T_s for using in the formulae is not to exceed 600 N/mm² for carbon steel forgings, and <u>not to exceed 800 N/mm² unless specially approved by the Society</u> for low alloy steel forgings in intermediate shafts and thrust shafts, and <u>not to exceed 600 N/mm²</u> in propeller shafts and stern tube shafts. <i>(2017)</i></p> <p>(hereafter, same as the present Rules)</p>

Present	Amendment
<p data-bbox="203 209 999 280">CHAPTER 6 AUXILIARIES AND PIPING ARRANGEMENT</p> <p data-bbox="450 320 752 352">Section 1 General</p> <p data-bbox="226 392 349 416"><Omitted></p> <p data-bbox="226 488 483 512">5. Mechanical joints</p> <p data-bbox="259 528 1010 616">These requirements are applicable to pipe unions, compression couplings, slip-on joints as shown in Fig 5.6.2. Similar joints complying with these requirements may be acceptable.</p>	<p data-bbox="1155 209 1951 280">CHAPTER 6 AUXILIARIES AND PIPING ARRANGEMENT</p> <p data-bbox="1402 320 1704 352">Section 1 General</p> <p data-bbox="1066 400 1435 424"><Same as the present below></p> <p data-bbox="1066 488 1323 512">5. Mechanical joints</p> <p data-bbox="1099 536 2074 624">These requirements are applicable to pipe unions, compression couplings, slip-on joints as shown in Fig 5.6.2. Similar joints complying with these requirements may be acceptable.</p>

Present			Amendment		
<Omitted>	Type of mechanical joints	Examples of mechanical joints	Type of mechanical joints	Examples of mechanical joints	
		slip-on joints		slip-on joints	
	grip type		grip type		
	machine grooved type		machine grooved type	 Roll Groove  Cut Groove  	
slip type	  	slip type	 STOP BOLT SETTING BOLT PACKING BODY  		
Fig 5.6.2 Examples of Mechanical Joints			Fig 5.6.2 Examples of Mechanical Joints		

<Same as the present>

Present	Amendment
<p>(1) Mechanical joints including pipe unions, compression coupling, slip-on joints and similar joints are to be of approved type for service conditions and the intended application.</p> <p>(2) Where the application of mechanical joints results in reduction in pipe wall thickness, this is to be taken into account in determining the minimum wall thickness of the pipe to withstand the design pressure.</p> <p>(3) <u>Construction of mechanical joints is to prevent the possibility of tightness failure affected by pressure pulsation, piping vibration, temperature variation and other similar adverse effects occurring during operation on board.</u></p> <p>(4) Material of mechanical joints is to be compatible with the piping material and internal and external media.</p> <p>(5) Mechanical joints are to be tested where applicable, to a burst pressure of 4 times the design pressure. For design pressures above 20 MPa, the required burst pressure will be specially considered by the Society.</p> <p>(6) Mechanical joints are to be of fire resistant type as required by Table 5.6.10.</p> <p>(7) <u>Mechanical joints, which in the event of damage could cause fire or flooding, are not to be used in piping sections directly connected to the sea openings or tanks containing flammable fluids.</u></p> <p>(8) <u>The mechanical joints are to be designed to withstand internal and external pressure as applicable and where used in suction lines are to be capable of operating under vacuum.</u></p>	<p>(1) Mechanical joints including pipe unions, compression coupling, slip-on joints and similar joints are to be of approved type for service conditions and the intended application.</p> <p>(2) Where the application of mechanical joints results in reduction in pipe wall thickness, this is to be taken into account in determining the minimum wall thickness of the pipe to withstand the design pressure.</p> <p>(3) Construction of mechanical joints is to prevent the possibility of tightness failure affected by pressure pulsation, piping vibration, temperature variation and other similar adverse effects occurring during operation on board.</p> <p>(3) Material of mechanical joints is to be compatible with the piping material and internal and external media.</p> <p>(4) Mechanical joints are to be tested where applicable, to a burst pressure of 4 times the design pressure. For design pressures above 20 MPa, the required burst pressure will be specially considered by the Society.</p> <p>(5) Mechanical joints are to be of fire resistant type as required by Table 5.6.10.</p> <p><u>(6) Mechanical joints, which in the event of damage could cause fire or flooding, are not to be used in piping sections directly connected to the ship's side below the bulkhead deck of passenger ships and freeboard deck of cargo ships or tanks containing flammable fluids.</u></p> <p>(8) The mechanical joints are to be designed to withstand internal and external pressure as applicable and where used in suction lines are to be capable of operating under vacuum.</p> <p>(7) <u>The number of mechanical joints in flammable fluid systems is to be kept to a minimum.</u></p> <p>(8) Piping in which a mechanical joint is fitted is to be adequately adjusted, aligned and supported. Supports or hangers are not to be used to force alignment of piping at the point of connection.</p>

Present	Amendment
<p>(9) <u>The number of mechanical joints in oil systems is to be kept to a minimum.</u></p> <p>(10) <u>Piping in which a mechanical joint is fitted is to be adequately adjusted, aligned and supported. Supports or hangers are not to be used to force alignment of piping at the point of connection.</u></p> <p>(11) <u>Slip-on joints are not to be used in pipelines in cargo holds, tanks, and other spaces which are not easily accessible. Application of these joints inside tanks may be permitted only for the same media that is in the tanks. Unrestrained slip-on joints are to be used only in cases where compensation of lateral pipe deformation is necessary. Usage of these joints as the main means of pipe connection is not permitted.</u></p> <p>(12) <u>Typical Application of mechanical joints and their acceptable use for each service is indicated in Table 5.6.10; dependence upon the Class of piping, pipe dimensions, working pressure and temperature is indicated in Table 5.6.11. In particular cases, sizes in excess of those mentioned above may be accepted by the Society if in compliance with a recognized national and/or international standard.</u></p>	<p>(9) <u>Slip-on joints are not to be used in pipelines in cargo holds, tanks, and other spaces which are not easily accessible, unless approved by the Classification Society. Application of these joints inside tanks may be permitted only for the same media that is in the tanks. Usage of slip type slip-on joints as the main means of pipe connection is not permitted except for cases where compensation of axial pipe deformation is necessary.</u></p> <p>(10) <u>Application of mechanical joints and their acceptable use for each service is indicated in Table 5.6.10; dependence upon the Class of piping and pipe dimensions is indicated in Table 5.6.11. In particular cases, sizes in excess of those mentioned above may be accepted by the Classification Society if in compliance with a recognized national and/or international standard.</u></p>

Present

Table 5.6.10 Application of Mechanical Joints

The following table indicates systems where the various kinds of joints may be accepted. However, in all cases, acceptance of the joint type is to be subject to approval for the intended application, and subject to conditions of the approval and applicable Rules

Systems	Kind of connections		
	Pipe Unions	Compression Couplings ⁶⁾	Slip-on joints
Flammable fluids (Flash point ≤ 60 °C)			
1	○	○	○ ⁵⁾
2	○	○	○ ⁵⁾
3	○	○	○ ⁵⁾
<u>Inert gas</u>			
4	○	○	○
5	○	○	○
6	○	○	○ ^{2),5)}
7	○	○	○ ⁵⁾
Flammable fluids (Flash point > 60 °C)			
8	○	○	○ ⁵⁾
9	○	○	○ ^{2),3)}
10	○	○	○ ^{2),3)}
11	○	○	○ ^{2),3)}
12	○	○	○ ^{2),3)}
<u>Sea water</u>			
13	○	○	○ ¹⁾
14	○	○	○ ³⁾
15	○	○	○ ³⁾

Amendment

Table 5.6.10 Application of Mechanical Joints

The following table indicates systems where the various kinds of joints may be accepted. However, in all cases, acceptance of the joint type is to be subject to approval for the intended application, and subject to conditions of the approval and applicable Rules.

Systems	Kind of connections		
	Pipe Unions	Compression Couplings ⁶⁾	Slip-on joints
Flammable fluids (Flash point ≤ 60 °C)			
1	○	○	○
2	○	○	○
3	○	○	○
4	○	○	○
5	○	○	○
6	○	○	○
7	○	○	○
Flammable fluids (Flash point > 60 °C)			
8	○	○	○
9	○	○	○
10	○	○	○
11	○	○	○
12	○	○	○
Sea water			
13	○	○	○
14	○	○	○
15	○	○	○

Present					Amendment				
16	Sprinkler system	<input type="radio"/>	<input type="radio"/>	<input type="radio"/> ³⁾	16	Fire main (not permanently filled) ³⁾	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
17	Ballast system	<input type="radio"/>	<input type="radio"/>	<input type="radio"/> ¹⁾	17	Ballast system ¹⁾	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
18	Cooling water system	<input type="radio"/>	<input type="radio"/>	<input type="radio"/> ¹⁾	18	Cooling water system ¹⁾	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
19	Tank cleaning services	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	19	Tank cleaning services	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
20	Non-essential systems	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	20	Non-essential systems	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Fresh water					Fresh water				
21	Cooling water system	<input type="radio"/>	<input type="radio"/>	<input type="radio"/> ¹⁾	21	Cooling water system ¹⁾	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
22	Condensate return	<input type="radio"/>	<input type="radio"/>	<input type="radio"/> ¹⁾	22	Condensate return ¹⁾	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
23	Non-essential system	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	23	Non-essential system	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Sanitary/Drains/Scuppers					Sanitary/Drains/Scuppers				
24	Deck drains (internal)	<input type="radio"/>	<input type="radio"/>	<input type="radio"/> ⁴⁾	24	Deck drains (internal) ⁶⁾	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
25	Sanitary drains	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	25	Sanitary drains	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
26	Scuppers and discharge (overboard)	<input type="radio"/>	<input type="radio"/>	-	26	Scuppers and discharge (overboard)	<input type="radio"/>	<input type="radio"/>	-

Present

Table 5.6.10 Application of Mechanical Joints (continued)

Systems	Kind of connections		
	Pipe Unions	Compression Couplings ⁶⁾	Slip-on joints
Sounding/Vent			
27	Water tanks/Dry spaces	○	○
28	Oil tanks (f.p. > 60 °C)	○	○ ^{2),3)}
Miscellaneous			
29	Starting/Control air ¹⁾	○	-
30	Service air (non-essential)	○	○
31	Brine	○	○
32	CO ₂ system ¹⁾	○	-
33	Steam	○	○ ⁷⁾

Abbreviations ○ : Application is allowed, - : Application is not allowed

NOTES:

- 1) Inside machinery spaces of category A - only approved fire resistant types
- 2) Excluding inside machinery spaces of category A or accommodation spaces. May be accepted in other machinery spaces provided the joints are located in easily visible and accessible positions.
- 3) Approved fire resistant types
- 4) Above free board deck only
- 5) In pump rooms and open decks - only approved fire resistant types
- 6) If compression couplings include any components which readily deteriorate in case of fire, they are to be of approved fire resistant type as required for slip-on joints.
- 7) Slip type joints as shown in Fig 5.6.2, provided that they are restrained on the pipes, may be used for pipes on deck with a design pressure of 1 MPa or less.

Amendment

Table 5.6.10 Application of Mechanical Joints (continued)

Systems	Kind of connections		
	Pipe Unions	Compression Couplings ⁶⁾	Slip-on joints
Sounding/Vent			
27	Water tanks/Dry spaces	○	○
28	Oil tanks (f.p. > 60 °C) ⁽²⁾⁽³⁾	○	○
Miscellaneous			
29	Starting/Control air ¹⁾	○	-
30	Service air (non-essential)	○	○
31	Brine	○	○
32	CO ₂ system ¹⁾	○	-
33	Steam	○	○ ⁽⁵⁾

Abbreviations ○ : Application is allowed, - : Application is not allowed

NOTES - Fire resistance capability

If mechanical joints include any components which readily deteriorate in case of fire, they are to be of an approved fire resistant type under consideration of the following footnotes:

1. Inside machinery spaces of category A - only approved fire resistant types.
2. Not inside machinery spaces of category A or accommodation spaces. May be accepted in other machinery spaces provided the joints are located in easily visible and accessible positions.
3. Approved fire resistant types except in cases where such mechanical joints are installed on exposed open decks, as defined in SOLAS II-2/Reg. 9.2.3.3.2.2(10) and not used for fuel oil lines.
4. Only in pump rooms and open decks - only approved fire resistant types.

NOTES - General

5. Slip type slip-on joints as shown in Fig 5.6.2. May be used for pipes on deck with a design pressure of 10 bar or less.
6. Only above bulkhead deck of passenger ships and freeboard deck of cargo ships.

Present	Amendment
<p style="text-align: center;">CHAPTER 7 STEERING GEARS</p> <p style="text-align: center;">Section 5 Testing</p> <p>501. ~ 502. <omitted></p> <p>503. Sea trials</p> <p>1. The steering gears are to be subjected to the following tests during sea trials. However, the tests required in (4), (7) and (8) may be carried out at the time when a vessel is being anchored or at dockside.</p> <p>(1) Tests on the steering capabilities specified in 202. and 203. For controllable pitch propellers, the propeller pitch is to be at the maximum design pitch approved for number of maximum continuous ahead revolution at the main steering gear trial. <u>If the ship cannot be tested at the load draught, steering gear trials are to be conducted at a displacement as close as reasonably possible to full-load displacement on the conditions that following (A) or (B) is met. [See Guidance]</u></p> <p><u>(A) The rudder is fully submerged at zero speed waterline and the vessel is in an acceptable trim condition.</u></p> <p><u>(B) The rudder load and torque at the specified trial loading condition have been reliably predicted and extrapolated to the full load condition, to the satisfaction of the Society.</u></p> <p><u>In any case for the main steering gear trial, the speed of ship corresponding to the number of maximum continuous revolution of main engine and maximum design pitch applies</u></p>	<p style="text-align: center;">CHAPTER 7 STEERING GEARS</p> <p style="text-align: center;">Section 5 Testing</p> <p>501. ~ 502. <same as the present Rules></p> <p>503. Sea trials</p> <p>1. The steering gears are to be subjected to the following tests during sea trials. However, the tests required in (4), (7) and (8) may be carried out at the time when a vessel is being anchored or at dockside.</p> <p>(1) Tests on the steering capabilities specified in 202. and 203. For controllable pitch propellers, the propeller pitch is to be at the maximum design pitch approved for number of maximum continuous ahead revolution at the main steering gear trial.</p> <p><u>Where it is impractical to demonstrate compliance with this requirement during sea trials with the ship at its full load draught and running ahead at the speed corresponding to the number of maximum continuous revolutions of the main engine and maximum design pitch (for the auxiliary steering gear, running ahead at one half of the speed corresponding to the number of maximum continuous revolutions of the main engine and maximum design pitch or 7 knots, whichever is greater), it may demonstrate compliance with this requirement by one of the following methods. (2017) [See Guidance]</u></p> <p><u>(A) During sea trials the ship is at even keel and the rudder fully submerged whilst running ahead at the speed corresponding to the number of maximum continuous revolutions of the main engine and maximum design pitch (for the auxiliary steering gear, running ahead at one half of the speed corresponding to the number of maximum continuous revolutions of the main engine and maximum design pitch or 7 knots, whichever is greater); or</u></p>

Present	Amendment
<p>(hereafter, omitted)</p>	<p>(B) <u>Where full rudder immersion during sea trials cannot be achieved, an appropriate ahead speed shall be calculated using the submerged rudder blade area in the proposed sea trial loading condition. The calculated ahead speed shall result in a force and torque applied to the main steering gear which is at least as great as if it was being tested with the ship at its full load draught and running ahead at the speed corresponding to the number of maximum continuous revolutions of the main engine and maximum design pitch (for the auxiliary steering gear, running ahead at one half of the speed corresponding to the number of maximum continuous revolutions of the main engine and maximum design pitch or 7 knots, whichever is greater); or</u></p> <p>(C) <u>The rudder force and torque at the sea trial loading condition have been reliably predicted and extrapolated to the full load condition. [See Guidance]</u></p> <p>(hereafter, same as the present Rules)</p>

Amended Guidance Relating to the Rules for the Classification of Steel Ships (Part 5 Machinery Installations)



– Main Amendments –

(1) Effective date : 1 Jan. 2017 (Date of which contracts for construction are signed)

- To clarify the requirement of Manufacturer approval of engine manufacturer (Ch 2, 211.)
- To reflect IACS UI SC246 (Rev.1 Sep. 2015) and SOLAS II-1/29.3, 29.4
 - Steering gear test with the vessel not at the full load draught (Ch 7, 503.)
- To reflect IACS UR M68 (Rev.2 Apr. 2015)
 - Special approval of alloy steel used for intermediate shaft material (Ch 3, 202. & 203., Ch 4, 202.)

(2) Effective date : 1 Jan. 2017 (Date of application for approval)

- To reflect IACS UR M56 (Rev.3 Oct. 2015)
 - Introducing threshold values for power transmission systems (Ch 3, 401.)
- To reflect IACS UR P2.12(Rev.2 Mar. 2016)

Present	Amendment
<p style="text-align: center;">CHAPTER 2 MAIN AND AUXILIARY ENGINES</p> <p style="text-align: center;">Section 2 Internal Combustion Engines</p> <p>211. Tests and inspections</p> <ol style="list-style-type: none"> 1. In application to Table 5.2.4 of the Rules, necessary actions for prohibition of arc strike are to be taken at magnetic particle test by prod method. 2. In the application 211. 1 (1) of the Rules, in case that the engine manufacturer has an approval of quality assurance system, the manufacturer approval may be dispensed. <p>3. ~ 6. <omitted></p> <p>(hereafter, omitted)</p>	<p style="text-align: center;">CHAPTER 2 MAIN AND AUXILIARY ENGINES</p> <p style="text-align: center;">Section 2 Internal Combustion Engines</p> <p>211. Tests and inspections</p> <ol style="list-style-type: none"> 1. In the application to Table 5.2.4 of the Rules, necessary actions for prohibition of arc strike are to be taken at magnetic particle test by prod method. 2. In the application 211. 1 (1) of the Rules, <u>in case that engine manufacturers or their sub-suppliers intend to obtain the acceptance of Work's certificate (W) for engine components in Table 5.2.4 of the Rules, the manufacturer approval of engine manufacturer is required.</u> Where the engine manufacturer has an approval of quality assurance system, the manufacturer approval may be dispensed. <p>3. ~ 6. <same as the present></p> <p>(hereafter, same as the present Rules)</p>

Present	Amendment
<p style="text-align: center;">CHAPTER 3 PROPULSION SHAFTING AND POWER TRANSMISSION SYSTEMS</p> <p style="text-align: center;">Section 2 Shaftings</p> <p>201. <omitted></p> <p>202. <new></p> <p style="padding-left: 20px;">1. <new></p> <p>203. Intermediate shaft and thrust shaft</p> <p>1. In case the ships engaged in smooth water service area, the values of F in formula given in 203. of the Rules may be taken as 95.</p> <p>2. The diameter of shafts may be reduced on the basis of the application to 204. 2 of the Rules.</p> <p>3. <new></p> <p>(hereafter, omitted)</p>	<p style="text-align: center;">CHAPTER 3 PROPULSION SHAFTING AND POWER TRANSMISSION SYSTEMS</p> <p style="text-align: center;">Section 2 Shaftings</p> <p>201. <same as the present Rules></p> <p>202. Materials</p> <p>1. In application to 202. 2. of the Rules, the term "when an approval is specially obtained by the Society" means that includes the cases of obtaining approval in accordance with Pt 2, Ch 1, 601. 18 of the Rules. (2017)</p> <p>203. Intermediate shaft and thrust shaft</p> <p>1. In case the ships engaged in smooth water service area, the values of F in formula given in 203. of the Rules may be taken as 95.</p> <p>2. The diameter of shafts may be reduced on the basis of the application to 204. 2 of the Rules.</p> <p>3. In application to 203. of the Rules, the term "specially approved by the Society" means that obtains an approval in accordance with Pt 2, Ch 1, 601. 18 of the Rules. Specified minimum tensile strength of approved alloy steels can be used in the calculation. (2017)</p> <p>(hereafter, same as the present Rules)</p>

Present	Amendment
<p style="text-align: center;">CHAPTER 3 PROPULSION SHAFTING AND POWER TRANSMISSION SYSTEMS</p> <p style="text-align: center;">Section 4 Power Transmission Systems</p> <p>401. General</p> <ol style="list-style-type: none"> 1. "Small ships" given in 401. 3 of the Rules means ships having length not more than 50 m. 2. <u>The for small transmitted power specified in 401. 5 of the Rules means the transmitted power less than 257 kW .</u> <p>(hereafter, omitted)</p>	<p style="text-align: center;">CHAPTER 3 PROPULSION SHAFTING AND POWER TRANSMISSION SYSTEMS</p> <p style="text-align: center;">Section 4 Power Transmission Systems</p> <p>401. General</p> <ol style="list-style-type: none"> 1. "Small ships" given in 401. 3 of the Rules means ships having length not more than 50 m. 2. <u>The main components specified in 401. 5 of the Rules means the following. (2017)</u> <ol style="list-style-type: none"> (1) <u>Shafts and gears of power transmission system</u> (2) <u>Couplings and coupling bolts of power transmission system</u> (3) <u>Clutches of power transmission system</u> <p>(hereafter, same as the present Rules)</p>

Present	Amendment
<p style="text-align: center;">CHAPTER 4 TORSIONAL VIBRATION OF SHAFTINGS</p> <p>Section 2 Allowable Limit of Vibration Stresses</p> <p>201. <omitted></p> <p>202. Intermediate shafts, thrust shafts, propeller shafts and stern tube shafts</p> <p>1. The allowable limit of torsional vibration stress for propeller shafts made of the approved corrosion resistance materials is to be calculated by the following formula in place of the formula for τ_1 shown in 202. 1 of the Rules.</p> $\tau_1 = A - B\lambda^2 \quad (\lambda \leq 0.9)$ $\tau_1 = C \quad (0.9 < \lambda)$ <p>τ_1 : Allowable limit of torsional vibration stress at the continuous operation (N/mm²)</p> <p>λ : Ratio of the number of revolution to the number of maximum continuous revolution</p> <p>A, B, C : Constant dependent on shaft materials given in Table 5.4.1 of the Guidance</p> <p>2. ~ 3. <omitted></p> <p>(hereafter, omitted)</p>	<p style="text-align: center;">CHAPTER 4 TORSIONAL VIBRATION OF SHAFTINGS</p> <p>Section 2 Allowable Limit of Vibration Stresses</p> <p>201. <same as the present Rules></p> <p>202. Intermediate shafts, thrust shafts, propeller shafts and stern tube shafts</p> <p>1. The allowable limit of torsional vibration stress for propeller shafts made of the approved corrosion resistance materials is to be calculated by the following formula in place of the formula for τ_1 shown in 202. 1 of the Rules.</p> $\tau_1 = A - B\lambda^2 \quad (\lambda \leq 0.9)$ $\tau_1 = C \quad (0.9 < \lambda)$ <p>τ_1 : Allowable limit of torsional vibration stress at the continuous operation (N/mm²)</p> <p>λ : Ratio of the number of revolution to the number of maximum continuous revolution</p> <p>A, B, C : Constant dependent on shaft materials given in Table 5.4.1 of the Guidance</p> <p>2. In application to 202. 1 (1) of the Rules, the term "specially approved by the Society" means that obtains an approval in accordance with Pt 2, Ch 1, 601. 18 of the Rules. Specified minimum tensile strength of approved alloy steels can be used in the calculation. (2017)</p> <p>3. ~ 4. <same as the present Rules></p> <p>(hereafter, same as the present Rules)</p>

Present	Amendment
<p style="text-align: center;">CHAPTER 7 STEERING GEARS</p> <p style="text-align: center;">Section 5 Testing</p> <p>503. Sea trials</p> <p>1. In Application to 503. 1 (1) of the Rules, the trials for steering capabilities may be conducted in accordance with procedures in Section 6.1.5.1 of ISO 19019.</p>	<p style="text-align: center;">CHAPTER 7 STEERING GEARS</p> <p style="text-align: center;">Section 5 Testing</p> <p>503. Sea trials</p> <p>1. In Application to 503. 1 (1) of the Rules, the trials for steering capabilities may be conducted in accordance with procedures in Section 6.1.5.1 of ISO 19019.</p> <p>2. For <u>503. 1</u> (1) (C) of the Rules, it is to comply with one of the following methods. (2017)</p> <p><u>(1) The rudder torque at the trial loading condition have been reliably predicted (based on the system pressure measurement) and extrapolated to the full load draught condition using the following method to predict the equivalent torque and actuator pressure at the full load draught.</u></p> $Q_F = Q_T \cdot \alpha$ $\alpha = 1.25 \left(\frac{A_F}{A_T} \right) \left(\frac{V_F}{V_T} \right)^2$ <p>where :</p> <p>α = Extrapolation factor</p> <p>Q_F = Rudder stock moment for the full load draught and maximum service speed condition</p> <p>Q_T = Rudder stock moment for the trial condition</p> <p>A_F = Total immersed projected area of the movable part of the rudder in the full load condition</p> <p>A_T = Total immersed projected area of the movable part of the rudder in the trial condition</p>

Present	Amendment
	<p data-bbox="1294 217 1915 371"><u>V_F = Contractual design speed of the vessel corresponding to the maximum continuous revolutions of the main engine at the full load draught</u></p> <p data-bbox="1294 384 1915 459"><u>V_T = Measured speed of the vessel (considering current) in the trial condition</u></p> <p data-bbox="1234 507 1915 598"><u>Where the rudder actuator system pressure is shown to have a linear relationship to the rudder stock torque the above equation can be taken as:</u></p> $P_F = P_T \cdot \alpha$ <p data-bbox="1294 724 1384 751"><u>where :</u></p> <p data-bbox="1294 767 1915 842"><u>P_F = Estimated steering actuator hydraulic pressure in the deepest full load condition</u></p> <p data-bbox="1294 855 1915 930"><u>P_T = Maximum measured actuator hydraulic pressure in the trial condition</u></p> <p data-bbox="1234 978 1915 1286"><u>Where constant volume fixed displacement pumps are utilised then the regulations can be deemed satisfied if the estimated steering actuator hydraulic pressure at the full load draught is less than the specified maximum working pressure of the rudder actuator. Where a variable delivery pump is utilised pump data should be supplied and interpreted to estimate the delivered flow rate corresponds to the full load draught in order to calculate the steering time and allow it to be compared to the required time.</u></p> <p data-bbox="1234 1289 1915 1348"><u>Where A_T is greater than $0.95A_F$ there is no need for extrapolation methods to be applied.</u></p>

Present	Amendment
<p>2. <omitted></p> <p>(hereafter, omitted)</p>	<p><u>(2) Alternatively the designer or builder may use computational fluid dynamic(CFD) studies or experimental investigations to predict the rudder stock moment at the full load draught condition and service speed. These calculations or experimental investigations are to be to the satisfaction of the Society.</u></p> <p>3. <same as the present Rules></p> <p>(hereafter, same as the present Rules)</p>

Present	Amendment
<p style="text-align: center;">Annex 5-9 Flexible Pipes</p> <p><1. Scope omitted></p> <p>2. Design and construction</p> <p><(1) ~ (5) omitted></p> <p>(6) Flexible pipe assemblies constructed of non-metallic materials intended for installation in piping systems for flammable media and sea water systems where failure may result in flooding, are to be of fire-resistant type. Fire resistance is to be demonstrated by testing to ISO 15540(or KS V 0820) and ISO 15541(or KS V 0821).</p> <p>(hereafter, omitted)</p>	<p style="text-align: center;">Annex 5-9 Flexible Pipes</p> <p><1. Scope same as present></p> <p>2. Design and construction</p> <p><(1) ~ (5) same as present></p> <p>(6) Flexible pipe assemblies constructed of non-metallic materials in tended for installation in piping systems for flammable media and sea water systems where failure may result in flooding, are to be of fire-resistant type <u>except in cases where such pipes are installed on open decks, as defined in SOLAS II-2/Reg. 9.2.3.3.2.2(10) and not used for fuel oil lines.</u> Fire resistance is to be demonstrated by testing to ISO 15540(or KS V 0820) and ISO 15541(or KS V 0821).</p> <p>(hereafter, same as the present Rules)</p>

Amended Rules for the Classification of Steel Ships

(Part 6 Electrical Equipment and Control Systems)



- Main Amendments -

- (1) Effective date : 1 Jan 2017 (The contract date for ship construction or an application date for certification of a rotating machine)
 - To reflect IACS UR E13 (Rev.2 Aug 2015)

Present	Amendment
<p>CHAPTER 1 ELECTRICAL EQUIPMENT</p> <p>Section 1 ~ 2 <same as the present Rules></p> <p>Section 3 Rotating Machinery</p> <p>301. - 305. <same as the present Rules></p> <p>306. Ship's service <i>a.c.</i> generator</p> <p>1. <same as the present Rules></p> <p>2. Overall voltage regulation of <i>a.c.</i> generators</p> <p>The overall voltage regulation of <i>a.c.</i> generators <u>is to be such that at all loads from zero to full load at the rated power factor, the rated voltage is to be maintained under steady conditions within ± 2.5 %, except that for emergency generators the limits may be increased to ± 3.5 %.</u></p> <p>3. - 4. <same as the present Rules></p> <p>307. - 308. <same as the present Rules></p>	<p>CHAPTER 1 ELECTRICAL EQUIPMENT</p> <p>Section 1 ~ 2 <same as the present Rules></p> <p>Section 3 Rotating Machinery</p> <p>301. - 305. <same as the present Rules></p> <p>306. Ship's service <i>a.c.</i> generator</p> <p>1. <same as the present Rules></p> <p>2. Overall voltage regulation of <i>a.c.</i> generators</p> <p>The overall voltage regulation of <i>a.c.</i> generators shall is to be such that, at all loads from <u>no-load running zero</u> to full load <u>at the rated power factor, the be able to keep rated voltage at the rated power factor is to be maintained</u> under steady conditions within ± 2.5 %, except that for emergency generators the limits may be increased to ± 3.5 %.</p> <p>3. - 4. <same as the present Rules></p> <p>307. - 308. <same as the present Rules></p>

Present	Amendment																										
<p>309. Testing and inspection</p> <p>1. - 5. <same as the present Rules></p> <p>6. Insulation resistance test</p> <p>(1) <same as the present Rules></p> <p>(2) The minimum values of test voltages and insulation resistances are given in the following.</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: center;">Rated voltage $U_n(V)$</th> <th style="text-align: center;">Minimum test voltage(V)</th> <th style="text-align: center;">Minimum insulation resistance(MΩ)</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">$U_n \leq 250$</td> <td style="text-align: center;">$2 \times U_n$</td> <td rowspan="2" style="text-align: center;">1</td> </tr> <tr> <td style="text-align: center;">$250 < U_n \leq 1,000$</td> <td style="text-align: center;">500</td> </tr> <tr> <td style="text-align: center;">$1,000 < U_n \leq 7,200$</td> <td style="text-align: center;">1,000</td> <td rowspan="2" style="text-align: center;">$1 + \frac{U_n}{1,000}$</td> </tr> <tr> <td style="text-align: center;">$7,200 < U_n \leq 15,000$</td> <td style="text-align: center;">5,000</td> </tr> </tbody> </table> <p>7. - 10. <same as the present Rules></p> <p>11. Verification of steady short-circuit condition</p> <p>It is to be verified that under steady-state short-circuit conditions, the generator with its voltage regulating system is capable of maintaining, without sustaining any damage, a current of at least three times the rated current for a duration of 2 seconds or, where precise data is available, for a duration of any time delay which <u>may</u> be fitted in <u>a</u> tripping device for discrimination purposes.</p> <p>12. - 16. <same as the present Rules></p> <p>Section 4 - 18 <same as the present Rules></p> <p style="text-align: center;">CHAPTER 2 CONTROL SYSTEMS <same as the present Rules></p>	Rated voltage $U_n(V)$	Minimum test voltage(V)	Minimum insulation resistance(M Ω)	$U_n \leq 250$	$2 \times U_n$	1	$250 < U_n \leq 1,000$	500	$1,000 < U_n \leq 7,200$	1,000	$1 + \frac{U_n}{1,000}$	$7,200 < U_n \leq 15,000$	5,000	<p>309. Testing and inspection</p> <p>1. - 5. <same as the present Rules></p> <p>6. Insulation resistance test</p> <p>(1) <same as the present Rules></p> <p>(2) The minimum values of test voltages and insulation resistances are given in the following.</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: center;">Rated voltage $U_n(V)$</th> <th style="text-align: center;">Minimum test voltage(V)</th> <th style="text-align: center;"><u>Test</u> minimum insulation resistance(MΩ)</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">$U_n \leq 250$</td> <td style="text-align: center;">$2 \times U_n$</td> <td rowspan="2" style="text-align: center;">1</td> </tr> <tr> <td style="text-align: center;">$250 < U_n \leq 1,000$</td> <td style="text-align: center;">500</td> </tr> <tr> <td style="text-align: center;">$1,000 < U_n \leq 7,200$</td> <td style="text-align: center;">1,000</td> <td rowspan="2" style="text-align: center;">$1 + \frac{U_n}{1,000}$</td> </tr> <tr> <td style="text-align: center;">$7,200 < U_n \leq 15,000$</td> <td style="text-align: center;">5,000</td> </tr> </tbody> </table> <p>7. - 10. <same as the present Rules></p> <p>11. Verification of steady short-circuit condition</p> <p>It is to be verified that under steady-state short-circuit conditions, the generator with its voltage regulating system is capable of maintaining, without sustaining any damage, a current of at least three times the rated current for a duration of 2 seconds or, where precise data is available, for a duration of any time delay which <u>will</u> <u>may</u> be fitted in <u>the</u> a tripping device for discrimination purposes.</p> <p>12. - 16. <same as the present Rules></p> <p>Section 4 - 18 <same as the present Rules></p> <p style="text-align: center;">CHAPTER 2 CONTROL SYSTEMS <same as the present Rules></p>	Rated voltage $U_n(V)$	Minimum test voltage(V)	<u>Test</u> minimum insulation resistance(M Ω)	$U_n \leq 250$	$2 \times U_n$	1	$250 < U_n \leq 1,000$	500	$1,000 < U_n \leq 7,200$	1,000	$1 + \frac{U_n}{1,000}$	$7,200 < U_n \leq 15,000$	5,000
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Amended Guidance Relating to the Rules for the Classification of Steel Ships

(Part 6 Electrical Equipment and Control Systems)



- Main Amendments -

- (1) Effective date : 1 Jan 2017 (The contract date for ship construction or an application date for certification of a rotating machine)
 - To reflect IACS UR E13 (Rev.2 Aug 2015)

Present	Amendment
<p style="text-align: center;">CHAPTER 1 ELECTRICAL EQUIPMENT</p> <p style="text-align: center;">Section 1 ~ 2 <same as the present Rules></p> <p style="text-align: center;">Section 3 Rotating Machinery</p> <p>302. - 308. <same as the present Rules></p> <p>309. Testing and inspection</p> <p style="padding-left: 20px;">1. ~ 4. <same as the present Rules></p> <p style="padding-left: 20px;">5. Voltage regulation test</p> <p style="padding-left: 40px;">(1) <same as the present Rules></p> <p style="padding-left: 40px;">(2) In application to 309. 8 (2) of the Rules, In the absence of precise information concerning the maximum values of the sudden loads, the following conditions may be assumed: 60 % of the rated current with a power factor of between 0.4 lagging and zero to be suddenly switched on with the generator running at no load, and then switched off after steady-state conditions have been reached.</p> <p style="padding-left: 20px;">6. <same as the present Rules></p>	<p style="text-align: center;">CHAPTER 1 ELECTRICAL EQUIPMENT</p> <p style="text-align: center;">Section 1 ~ 2 <same as the present Rules></p> <p style="text-align: center;">Section 3 Rotating Machinery</p> <p>302. - 308. <same as the present Rules></p> <p>309. Testing and inspection</p> <p style="padding-left: 20px;">1. ~ 4. <same as the present Rules></p> <p style="padding-left: 20px;">5. Voltage regulation test</p> <p style="padding-left: 40px;">(1) <same as the present Rules></p> <p style="padding-left: 40px;">(2) In application to 309. 8 (2) of the Rules, In the absence of precise information concerning the maximum values of the sudden loads, the following conditions may be assumed: 60 % of the rated current with a power factor of between 0.4 lagging and zero to be suddenly switched on with the generator running at no load, and then switched off after steady-state conditions have been reached. <u>Subject to Classification Society's approval, such voltage regulation during transient conditions may be calculated values based on the previous type test records, and need not to be tested during factory testing of a generator.</u></p> <p style="padding-left: 20px;">6. <same as the present Rules></p>

Present	Amendment
<p data-bbox="324 295 526 327"><Newly added></p> <p data-bbox="324 798 806 821">7. ~ 8. <same as the present Rules></p> <p data-bbox="324 925 1064 957">Section 4 - 18 <same as the present Rules></p> <p data-bbox="347 1021 1041 1093">CHAPTER 2 CONTROL SYSTEMS <same as the present Rules></p>	<p data-bbox="1153 279 1948 774">7. In application to 309. 11 of the Rules, in order to provide sufficient information to the party responsible for determining the discrimination settings in the distribution system where the generator is going to be used, the generator manufacturer is to provide documentation showing the transient behaviour of the short circuit current upon a sudden short-circuit occurring when excited, and running at nominal speed. The influence of the automatic voltage regulator is to be taken into account, and the setting parameters for the voltage regulator are to be noted together with the decrement curve. Such a decrement curve is to be available when the setting of the distribution system's short-circuit protection is calculated. The decrement curve need not be based on physical testing. The manufacturer's simulation model for the generator and the voltage regulator may be used where this has been validated through the previous type test on the same model.</p> <p data-bbox="1153 790 1646 821">8. - 9. <same as the present Rules></p> <p data-bbox="1164 925 1904 957">Section 4 - 18 <same as the present Rules></p> <p data-bbox="1187 1021 1881 1093">CHAPTER 2 CONTROL SYSTEMS <same as the present Rules></p>

Amended Guidance Relating to the Rules for the Classification of Steel Ships

(Part 7 Ships of Special Service Ch 5)



- Main Amendments -

- (1) Effective date : 1 January 2017 (based on contract date for ship construction)
 - To reflect IACS UR W1(Rev.3 Aug 2016)

Present	Amendment
<p>CHAPTER 1 ~ CHAPTER 4 <Omitted></p> <p>CHAPTER 5 SHIPS CARRYING LIQUEFIED GASES IN BULK</p> <p>Section 1 ~ Section 5 <Omitted> Section 6 Materials of Construction and Quality Control</p> <p>603. General test requirements and specifications</p> <p>1. ~ 3. <Omitted> 4. <New></p>	<p>CHAPTER 1 ~ CHAPTER 4 <Same as the present Rules></p> <p>CHAPTER 5 SHIPS CARRYING LIQUEFIED GASES IN BULK</p> <p>Section 1 ~ Section 5 <Same as the present Rules> Section 6 Materials of Construction and Quality Control</p> <p>603. General test requirements and specifications</p> <p>1. ~ 3. <Same as the present Guidance> 4. Toughness test</p> <p>(1) For the purpose of the requirements in 603. 2 (2) of the Rules, in the case where the material thickness is 40mm or below, the Charpy V-notch impact test specimens are to be cut with their edge within 2 mm from the “as rolled” surface with their longitudinal axes either parallel or transverse to the final direction of rolling of the material as shown in Figure 7.5.27.</p> <div data-bbox="1176 933 1960 1157" data-label="Diagram"> <p>The diagram illustrates the sampling position of Charpy V-notch impact test specimens. It shows a horizontal line representing the 'C/L Specimen'. A vertical line indicates the 'Max. 2mm (for material thickness of 40mm or below)' distance from the surface to the specimen. A horizontal line below the specimen indicates '1/4 material thickness as close as possible (for material thickness of more than 40mm)'.</p> </div> <p>Figure 7.5.27 - Sampling position of Charpy V-notch impact test spevimens(Base metal)</p>

Present

(2) <New>

Amendment

(2) In application to **603. 2 (3)** of the Rules, the position of the specimens is to be in accordance with **Figure 7.5.28.** of the Guidance.

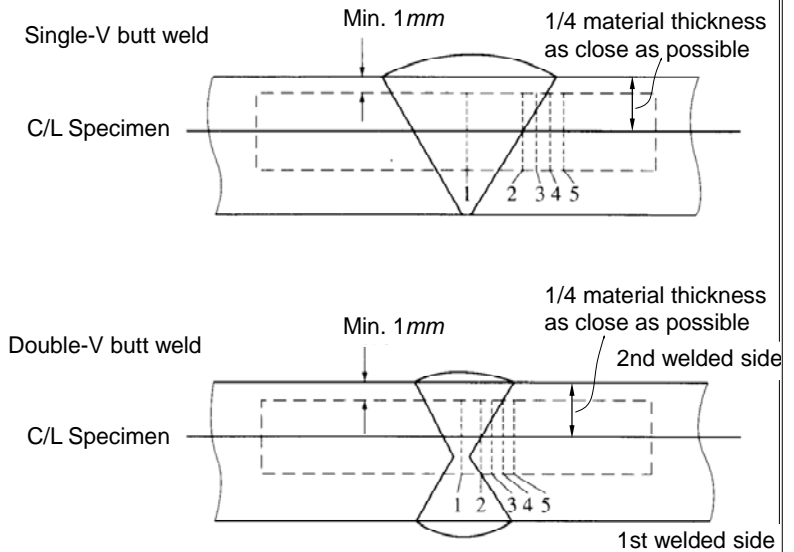


Figure 7.5.28 Sampling position of Charpy V-notch impact test specimens (Weld)

(3) <New>

(3) In application to **603. 2 (4)** of the Rules, the re-testing of Charpy V-notch impact test specimens is to be in accordance with **Pt 2, Ch 1, 109.** of the Rules.

Present	Amendment
<p>3. <Omitted></p> <p>4. Production weld tests</p> <p>(1) <Omitted></p> <p>(2) For the purpose of the requirements in 605. 5 (1) of the Rules, the number of test specimens for production weld tests of secondary barriers may be reduced to the extent as deemed appropriate by the Society considering the experience of same welding procedures in past, workmanship and quality control. In general, intervals of production weld tests for secondary barriers may be approximately 200 mm of butt weld joints and the tests are to be representative of each welding position.</p> <p><hereafter, omitted></p>	<p>3. <Same as the present Guidance></p> <p>4. Production weld tests</p> <p>(1) <Same as the present Guidance></p> <p>(2) For the purpose of the requirements in 605. 5 (1) of the Rules, the number of test specimens for production weld tests of secondary barriers may be reduced to the extent as deemed appropriate by the Society considering the experience of same welding procedures in past, workmanship and quality control. In general, intervals of production weld tests for secondary barriers may be approximately 200 mm of butt weld joints and the tests are to be representative of each welding position. <u>Test requirements are to be in accordance with 605. 3 (5). of Rules</u></p> <p><hereafter, same as the present Rules></p>

Amended Rules for the Classification of Steel Ships

(Part 9 Additional Installations)

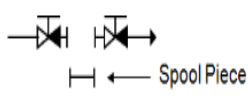
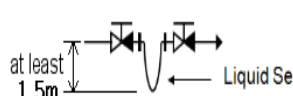
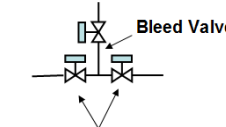
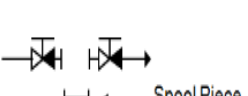

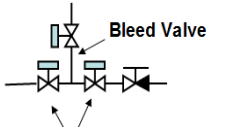


- Main Amendments -

- (1) Effective date : 1 Jan 2017 (The contract date for ship construction or an application date for approval for the plans of BWMS)
 - To reflect IACS UR M74 (Rev.1 May 2016)

Present	Amendment
<p style="text-align: center;">CHAPTER 10 BALLAST WATER MANAGEMENT</p> <p style="text-align: center;">Section 1 ~ Section 2 <omitted></p> <p style="text-align: center;">Section 3 Ballast Water Management Systems</p> <p>301. General</p> <p>1. <omitted></p> <p>2. Definitions</p> <p>(1) Hazardous area means <u>an area defined in Pt 6, Ch 1, 101. 4 (1).</u></p> <p>(2) ~ (3) <omitted></p> <p>302. Ballast water management systems</p> <p>1. General</p> <p>(1) The Ballast water management systems (BWMS) is to be operated at a flow rate <u>which does not exceed the Treatment Rated Capacity (hereinafter referred to as 'TRC')</u> specified in the Type Approval Certificate.</p> <p>(2) ~ (3) <omitted></p> <p>2. ~ 3. <omitted></p>	<p style="text-align: center;">CHAPTER 10 BALLAST WATER MANAGEMENT</p> <p style="text-align: center;">Section 1 ~ Section 2 <same as the present Rules></p> <p style="text-align: center;">Section 3 Ballast Water Management Systems</p> <p>301. General</p> <p>1. <same as the present Rules></p> <p>2. Definitions</p> <p>(1) Hazardous area means <u>an area in which an explosive gas atmosphere is or may be expected to be present, in quantities such as to require special precautions for the construction, installation and use of equipment. The classification of hazardous area is to be in accordance with Pt 6, Ch 1, 101. 4 (1). When a gas atmosphere is present, the following hazards may also be present: toxicity, asphyxiation, corrosivity and reactivity. (2017)</u></p> <p>(2) ~ (3) <same as the present Rules></p> <p>302. Ballast water management systems</p> <p>1. General</p> <p>(1) The Ballast water management systems (BWMS) is to be operated at a flow rate <u>within the Treatment Rated Capacity (TRC) range</u> specified in the Type Approval Certificate. (2017)</p> <p>(2) ~ (3) <same as the present Rules></p> <p>2. ~ 3. <same as the present Rules></p>

Present	Amendment
<p>303. Arrangement of BWMS</p> <p>1. <omitted></p> <p>2. Ballast piping, including sampling lines from ballast tanks considered as hazardous areas, is not to be led to an enclosed space regarded as a safe area, without any appropriate measures, except ships carrying liquefied gases in bulk. However, a sampling point of ballast water containing dangerous gas may be located in a safe area for checking the performance of BWMS provided the following requirements are fulfilled:</p> <p>(1) <u>The sampling facility</u> is to be located within a gas tight enclosure (hereinafter, referred to as a ‘cabinet’), and the following (A) through (C) are to be complied. (A) ~ (C) <omitted></p> <p>(2) The measuring system is to be installed as close to the bulkhead as possible, and the measuring pipe is to be as short as possible in safe areas.</p> <p>(3) Stop valves are located in both the suction pipe and return pipe near the penetrations of bulkhead at safe side. A warning plate stating "Keep valve closed when not performing measurements" is to be provided near the valve.</p> <p>(4) In order to prevent the backflow, a water seal is to be installed on the hazardous area side of the return pipe.</p> <p>(5) A safety valve is to be installed on the hazardous area side of a sampling line.</p>	<p>303. Arrangement of BWMS</p> <p>1. <same as the present Rules></p> <p>2. Ballast piping, including sampling lines from ballast tanks considered as hazardous areas, is not to be led to an enclosed space regarded as a safe area, without any appropriate measures, except ships carrying liquefied gases in bulk. However, a sampling point of ballast water containing dangerous gas may be located in a safe area for checking the performance of BWMS provided the following requirements are fulfilled:</p> <p>(1) <u>The sampling facility(for BWMS monitoring/control)</u> is to be located within a gas tight enclosure (hereinafter, referred to as a ‘cabinet’), and the following (A) through (C) are to be complied. <i>(2017)</i> (A) ~ (C) <same as the present Rules></p> <p>(2) <u>The standard internal diameter of sampling pipes is to be the minimum necessary in order to achieve the functional requirements of the sampling system.</u> <i>(2017)</i></p> <p>(3) The measuring system is to be installed as close to the bulkhead as possible, and the measuring pipe is to be as short as possible in safe areas.</p> <p>(4) Stop valves are located in both the suction pipe and return pipe near the penetrations of bulkhead at safe side. A warning plate stating "Keep valve closed when not performing measurements" is to be provided near the valve.</p> <p>(5) In order to prevent the backflow, a water seal is to be installed on the hazardous area side of the return pipe.</p> <p>(6) A safety valve is to be installed on the hazardous area side of a sampling line.</p> <p>3. <u>For the spaces, including hazardous areas, where toxicity, asphyxiation, corrosivity or reactivity is present, these hazards are to be taken into account and additional precautions for the ventilation of the spaces and protection of the crew are to be considered.</u> <i>(2017)</i></p>

Present	Amendment
<p>3. The following requirements are to be applied for tankers.</p> <p>(1) ~ (2) <omitted></p> <p>(3) The interconnection of ballast piping between hazardous areas and in non-hazardous areas may be accepted if an appropriate isolation arrangement is applied. Means of the appropriate isolation are as follows:</p> <p>(A) Two(2) screw down check valves in series with a spool piece (refer Fig 9.10.2(a)), or</p> <p>(B) Two(2) screw down check valves in series with a liquid seal at least 1.5 m in depth (refer Fig 9.10.2(b)), or</p> <p>(C) Automatic double block and bleed valves (refer Fig 9.10.2(c))</p> <div style="display: flex; justify-content: space-around; align-items: flex-end;"> <div style="text-align: center;">  <p>Fig 9.10.2(a)</p> </div> <div style="text-align: center;">  <p>Fig 9.10.2(b)</p> </div> <div style="text-align: center;">  <p>Fig 9.10.2(c)</p> </div> </div> <p><hereafter, omitted></p>	<p>4. The following requirements are to be applied for tankers.</p> <p>(1) ~ (2) <same as the present Rules></p> <p>(3) The interconnection of ballast piping between hazardous areas and in non-hazardous areas may be accepted if an appropriate isolation arrangement is applied. Means of the appropriate isolation are as follows:</p> <p>(A) Two(2) screw down check valves in series with a spool piece (refer Fig 9.10.2(a)), or</p> <p>(B) Two(2) screw down check valves in series with a liquid seal at least 1.5 m in depth (refer Fig 9.10.2(b)), or</p> <p>(C) Automatic double block and bleed valves <u>and a non-return valve</u> (refer Fig 9.10.2(c)) <u>(2017)</u></p> <div style="display: flex; justify-content: space-around; align-items: flex-end;"> <div style="text-align: center;">  <p>Fig 9.10.2(a)</p> </div> <div style="text-align: center;">  <p>Fig 9.10.2(b)</p> </div> <div style="text-align: center;">  <p>Fig 9.10.2(c) (2017)</p> </div> </div> <p><hereafter, same as the present Rules></p>

Amended Guidance for Approval of Manufacturing Process and Type Approval, Etc.



- Main Amendments -

- (1) Effective date : 1 January 2017 (based on contract date for ship construction or application date for certification of product)
- To reflect IACS UR M68 (Rev.2 Apr 2015)
 - To reflect IACS UI SC253 (Rev.1 May 2016)

Present	Amendment
<p style="text-align: center;">CHAPTER 1 <Omitted></p> <p style="text-align: center;">CHAPTER 2 APPROVAL OF MANUFACTURING PROCESS</p> <p style="text-align: center;">Section 1 ~ Section 3 <Omitted> Section 4 Castings and Steel Forgings</p> <p>401. ~ 404. <Omitted></p> <p>405. Approval tests</p> <p>1. ~ 3. <Omitted></p> <p>4. <New></p>	<p style="text-align: center;">CHAPTER 1 <Same as the present Guidance></p> <p style="text-align: center;">CHAPTER 2 APPROVAL OF MANUFACTURING PROCESS</p> <p style="text-align: center;">Section 1 ~ Section 3 <Same as the present Guidance> Section 4 Castings and Steel Forgings</p> <p>401. ~ 404. <Same as the present Guidance></p> <p>405. Approval tests</p> <p>1. ~ 3. <Same as the present Guidance></p> <p>4. Approval tests for intermediated shaft material under special requirements (2017)</p> <p><u>For alloy steel forgings which has a minimum specified tensile strength greater than 800 N/mm² but less than 950 N/mm² for use as intermediate shaft material in Pt 5, Ch 3, 203. and Ch 4, 202. and Pt 2, Ch 1, 601. of the Rules, where special manufacturing processes are adopted to reduce shaft dimensions or higher permissible vibration stresses is to be required as following additional tests.</u></p> <p>(1) <u>Torsional fatigue test</u></p> <p><u>A torsional fatigue test is to be performed to verify that the material exhibits similar fatigue life as conventional steels. The torsional fatigue strength of said material is to be equal to or greater than the permissible torsional vibration stress(τ_1 and τ_2) given by the formulae in Pt 5, Ch 4, 202. 1. of the Rules. The test is to be carried out with notched and unnotched specimens respectively. For calculation of the stress concentration factor of the notched specimen, fatigue strength reduction factor(β) is to be evaluated in consideration of the severest torsional stress concentration in the design criteria.</u></p> <p><u>(A) Surface condition</u></p> <p><u>Mean surface roughness is to be <0.2μm Ra with the absence of localised machining marks verified by visual examination at low magnification(x20) as required by Section 8.4 of ISO 1352.</u></p>

Present	Amendment										
	<p data-bbox="1227 225 1951 312">(B) Test procedures are to be in accordance with Section 10 of ISO 1352. Test conditions are to be in accordance with Table 2.4.2.</p> <p data-bbox="1227 352 1541 373">Table 2.4.2 Test condition</p> <table border="1" data-bbox="1227 384 1944 770"> <tbody> <tr> <td data-bbox="1227 384 1599 459"><u>Loading type</u></td> <td data-bbox="1601 384 1944 459"><u>Torsion</u></td> </tr> <tr> <td data-bbox="1227 461 1599 536"><u>Stress ratio</u></td> <td data-bbox="1601 461 1944 536"><u>R = -1</u></td> </tr> <tr> <td data-bbox="1227 537 1599 612"><u>Load waveform</u></td> <td data-bbox="1601 537 1944 612"><u>Constant-amplitude sinusoidal</u></td> </tr> <tr> <td data-bbox="1227 614 1599 689"><u>Evaluation</u></td> <td data-bbox="1601 614 1944 689"><u>S-N curve</u></td> </tr> <tr> <td data-bbox="1227 691 1599 770"><u>Number of cycles for test termination</u></td> <td data-bbox="1601 691 1944 770"><u>1 x 10⁷ cycles</u></td> </tr> </tbody> </table> <p data-bbox="1227 810 1496 831">(C) <u>Acceptance criteria</u></p> <p data-bbox="1267 839 1951 959"><u>Measured high-cycle torsional fatigue strength τ_{C1} and low-cycle torsional fatigue strength τ_{C2} are to be equal to or greater than the values given by the following formulae:</u></p> $\tau_{C1} \geq \tau_{1,\lambda=0} = \frac{T_s + 160}{6} C_k C_d$ $\tau_{C2} \geq \frac{1.7\tau_{C1}}{\sqrt{C_k}}$ <p data-bbox="1272 1187 1861 1214"><u>C_k : factor for the particular shaft design features</u></p> $C_k = 1.45/scf$ <p data-bbox="1330 1257 1951 1347"><u>scf : stress concentration factor, see Pt5, Ch4, 202. 3. of Guidance(For unnotched specimen, 1.0)</u></p> <p data-bbox="1272 1350 1906 1377"><u>C_d : size factor, see Pt5, Ch4, 202. 1. of the Rules</u></p> <p data-bbox="1272 1380 1951 1437"><u>T_s : specified minimum tensile strength in N/mm² of the shaft material</u></p>	<u>Loading type</u>	<u>Torsion</u>	<u>Stress ratio</u>	<u>R = -1</u>	<u>Load waveform</u>	<u>Constant-amplitude sinusoidal</u>	<u>Evaluation</u>	<u>S-N curve</u>	<u>Number of cycles for test termination</u>	<u>1 x 10⁷ cycles</u>
<u>Loading type</u>	<u>Torsion</u>										
<u>Stress ratio</u>	<u>R = -1</u>										
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<u>Evaluation</u>	<u>S-N curve</u>										
<u>Number of cycles for test termination</u>	<u>1 x 10⁷ cycles</u>										

Present	Amendment
<p>406. ~ 407. <Omitted></p> <p>Section 5 ~ Section 14 <Omitted></p>	<p>(2) <u>Cleanliness requirements</u> <u>Cleanliness requirements are to be in accordance with the requirements in Pt 2, Ch 1, 601. 18. of the Rules.</u></p> <p>(3) <u>Non-destructive inspection</u> <u>No-destructive inspection is to be in accordance with the requirements in Pt 2, Ch 1, 601. 10. of the Rules.</u></p> <p>406. ~ 407. <Same as the present Guidance></p> <p>Section 5 ~ Section 14 <Same as the present Guidance></p>

Present	Amendment
<p style="text-align: center;">CHAPTER 3 TYPE APPROVAL</p> <p style="text-align: center;">Section 1 ~ Section 33 <Omitted></p> <p style="text-align: center;">Section 34 Fiber Reinforced Plastic Gratings</p> <p>3401. ~ 3402. <Omitted></p> <p>3403. Type tests</p> <p>1. <Omitted></p> <p>2. Fire integrity test</p> <p>The service and locations for fire integrity test are to comply with the requirements specified in Table 3.34.1. The definitions and test procedures for <u>L1, L2, L3</u> are also to be as follows.</p>	<p style="text-align: center;">CHAPTER 3 TYPE APPROVAL</p> <p style="text-align: center;">Section 1 ~ Section 33 <Same as the present Guidance></p> <p style="text-align: center;">Section 34 Fiber Reinforced Plastic Gratings</p> <p>3401. ~ 3402. <Same as the present Guidance></p> <p>3403. Type tests</p> <p>1. <Same as the present Guidance></p> <p>2. Fire integrity test</p> <p>The service and locations for fire integrity test are to comply with the requirements specified in Table 3.34.1. The definitions and test procedures for <u>L1, L2, L3 and L0</u> are also to be as follows. <u>Details of test for fire integrity not specially mentioned in 3403. 2</u> are to comply with ASTM F3059-14.</p>

Tabel 3.34.1 Level for fire integrity

Location	Service	Fire Integrity
Machinery Spaces	Walkways or areas which may be used for escape, or access for firefighting, emergency operation or rescue	L1 ⁽¹⁾
	Personnel walkways, catwalks, ladders, platforms or access areas other than those described above	L3
Cargo Pump Rooms	All personnel walkways, catwalks, ladders, platforms or access areas	L1
Cargo Holds	Walkways or areas which may be used for escape, or access for firefighting, emergency operation or rescue	L1
	Personnel walkways, catwalks, ladders, platforms or access areas other than those described above	=
Cargo Tanks	All personnel walkways, catwalks, ladders, platforms or access areas	<u> </u> ⁽²⁾
Fuel Oil Tanks	All personnel walkways, catwalks, ladders, platforms or access areas	<u> </u> ⁽²⁾
Ballast Water Tanks	All personnel walkways, catwalks, ladders, platforms or access areas	<u> </u> ⁽³⁾
Cofferdams, void spaces, double bottoms, pipe tunnels, etc.	All personnel walkways, catwalks, ladders, platforms or access areas	<u> </u> ⁽³⁾
Accommodation, service, and control spaces	All personnel walkways, catwalks, ladders, platforms or access areas	<u> </u> L1
Lifeboat embarkation or temporary safe refuge stations in open deck areas	All personnel walkways, catwalks, ladders, platforms or access areas	L2
Open Deck or semi-enclosed areas	Walkways or areas which may be used for escape, or access for firefighting, emergency operation or rescue	<u> </u> L3 ⁽⁴⁾
	The areas to comply with the requirements of 3401.1 Personnel walkways, catwalks, ladders, platforms or access areas other than those described above	=

Notes:

- (1) If the machinery space does not contain any internal combustion machinery, other oil burning, oil heating, or oil pumping units, fuel oil filling stations, or other potential hydrocarbon fire sources and has not more than 2.5 kg/m² of combustible storage, grating of L3 integrity may be used in lieu of L1.
- (2) If these spaces are normally entered when underway, gratings of L1 integrity shall be required.
- (3) If these spaces are normally entered when underway, gratings of L3 integrity shall be required.
- (4) Vessels fitted with deck foam firefighting systems require gratings of L1 integrity for foam system operational areas and access routes.

< Amendment >

Tabel 3.34.1 Level for fire integrity

Location	Service	Fire Integrity
Machinery Spaces	Walkways or areas which may be used for escape, or access for firefighting, emergency operation or rescue	L1 ⁽¹⁾
	Personnel walkways, catwalks, ladders, platforms or access areas other than those described above	L3
Cargo Pump Rooms	All personnel walkways, catwalks, ladders, platforms or access areas	L1
Cargo Holds	Walkways or areas which may be used for escape, or access for firefighting, emergency operation or rescue	L1
	Personnel walkways, catwalks, ladders, platforms or access areas other than those described above	L0
Cargo Tanks	All personnel walkways, catwalks, ladders, platforms or access areas	L0
Fuel Oil Tanks	All personnel walkways, catwalks, ladders, platforms or access areas	L0
Ballast Water Tanks	All personnel walkways, catwalks, ladders, platforms or access areas	L0
Cofferdams, void spaces, double bottoms, pipe tunnels, etc.	All personnel walkways, catwalks, ladders, platforms or access areas	L0
Accommodation, service, and control spaces	All personnel walkways, catwalks, ladders, platforms or access areas	L ⁽²⁾
Lifeboat embarkation or temporary safe refuge stations in open deck areas	All personnel walkways, catwalks, ladders, platforms or access areas	L2
Open Deck or semi-enclosed areas	<u>Operational areas and access routes for deck foam firefighting systems on tank vessels</u>	L2
	<u>Walkways or areas that may be used for escape, or access for firefighting systems and AFFF hose reels, emergency operation, or rescue on MODUs and production platforms including safe access to tanker bows(the areas to comply with the requirements of 3401.1)</u>	L2
	<u>Walkways or areas which may be used for escape, or access for firefighting systems, emergency operation or rescue other than those described above</u>	L2
	<u>Personnel walkways, catwalks, ladders, platforms or access areas other than those described above</u>	L2
	<u>Personnel walkways, catwalks, ladders, platforms or access areas other than those described above</u>	L2

Notes:

(1) If the machinery space does not contain any internal combustion machinery, other oil burning, oil heating, or oil pumping units, fuel oil filling stations, or other potential hydrocarbon fire sources and has not more than 2,5 kg/m² of combustible storage, grating of L3 integrity may be used in lieu of L1.

(2) FRP grating is not permitted.

Present	Amendment
<p>(1) Definitions</p> <p>(A) Level 1 (L1): FRP gratings meeting the L1 performance criteria <u>are intended to be satisfactory for use in escape routes or access for firefighting, emergency operation or rescue, after having been exposed to a significant hydrocarbon or cellulosic fire incident. In addition they are also acceptable for the services and functions described for levels L2 and L3.</u></p> <p>(B) Level 2 (L2): FRP gratings meeting the L2 performance criteria <u>are intended to be satisfactory for use in open deck areas where groups of people are likely to assemble such as temporary safe refuge or lifeboat embarkation areas. In addition they are also acceptable for the services and functions described for level L3.</u></p> <p>(C) Level 3 (L3): FRP gratings meeting the L3 performance criteria <u>are intended to be satisfactory for use in egress routes and any areas that may require access for firefighting, rescue or emergency operations during exposure to or shortly after exposure to a transitory hydrocarbon or cellulosic fire.</u></p> <p>(D) <u><New></u></p>	<p>(1) Definitions</p> <p>(A) Level 1(L1): FRP gratings meeting the L1 performance criteria <u>provide the highest degree of safety and are intended for use in escape routes or areas in which access for firefighting, emergency operation, or rescue is needed after a significant fire exposure that may weaken the gratings. Level 1 gratings may also be used in any areas requiring Levels 2 or 3 gratings.</u></p> <p>(B) Level 2(L2): FRP gratings meeting the L2 performance criteria <u>are intended for use in areas in which personnel may need to assemble after the grating has been exposed to a fire and are tested to ensure that they will be able to sustain a post-fire structural loading. Areas in which L2 gratings are specified include temporary safe refuge or lifeboat embarkation stations. Level 2 gratings may also be used in any areas requiring Level 3 gratings.</u></p> <p>(C) Level 3(L3): FRP gratings meeting the L3 performance criteria <u>are intended for use in areas used as egress routes or that may require access for firefighting, rescue or emergency operations during or shortly after exposure to a very limited fire not likely involving flammable liquids.</u></p> <p>(D) Level 0(L0): FRP gratings <u>have no level of fire integrity. L0 gratings are used for personnel walkways, catwalks, ladders, platforms, or access areas in cargo holds and tanks.</u></p>

Present	Amendment
<p>(2) Level 1 - To be qualified as L1, the FRP gratings shall meet the requirements for qualification as level 3 and level 2, and in addition shall be subjected to the following test procedures:-</p> <p>(A) Three FRP grating specimens, after being subjected to the level 2 testing, shall be unloaded and prepared for impact testing in the manner specified for horizontal specimens in ASTM E 695(Standard Method of Measuring Resistance of Wall, Floor, and Roof Construction to Impact Loading). The test specimens shall be secured as required in section 8.3 of ASTM E 695 except that the span shall be 200 mm less than the specimen length. A lead shot bag of 40 kg mass shall be dropped once from a height of 2 m such that the point of impact is in the center of the span. The specimens shall then be uniformly loaded as required by the level 2 test procedures.</p> <p>(B) The test will be considered successful if all three specimens remain intact after being subjected to the impact test and the level 2 loading test. Failure will be indicated by collapse of one or more of the gratings.-</p> <p>(3) Level 2 - To be qualified as L2, the FRP gratings shall meet the requirements for qualification as level 3, and in addition shall be subjected to the following test procedures:-</p> <p>(A) On the FRP grating specimen and the steel grating specimen subjected to the level 3 post-loaded testing, the specimen shall be gradually loaded in increments not to exceed 20 kg, placed in such a manner as to represent a uniformly distributed loaded across the span.-</p> <p>(B) The test will be considered successful if the FRP grating remains intact at a load greater than or equal to a uniform 4.5 kN/m² or greater than or equal to the steel grating failure loading, whichever is less. Failure will be indicated by collapse of the grate.-</p>	<p>(2) Test specimens</p> <p>(A) A set of two test specimens(one preload and one postload are required for Levels 2 and 3 testing; a set of four test specimens(one preload and three postload) are required for Level 1 testing.</p> <p>(B) The test specimens are to be tested without any coatings(for example, UV coating, skid-resistant coating, and so forth).</p> <p>(C) Each test specimen is to be 302 to 352 mm in width to allow for the differences in the spacing of longitudinal load-bearing members. The width is to be measured at the top surface from outside load-bearing member to outside load-bearing member. The length of each test specimen is to be the maximum length to be qualified for service plus 203 mm but a minimum of 1321 mm long. Test specimens are to be cut when required using representative methods and equipment as recommended by the manufacturer.</p> <p>(D) Test specimens are to be conditioned for a minimum of 24 hours at a temperature of 23±2.8 °C and at a relative humidity of 50±5 %.</p> <p>(3) Approval test</p> <p>(A) The specification of fire conditions based on ASTM E 119. The time-temperature curve is to be the standard for ASTM E 119.</p> <p>(B) Placement of test specimens</p> <p>(a) A complete set of test specimens is to be placed in the furnace. More than one set may be placed in the furnace if each whole additional set can be accommodated. Individual specimens of a set are not to be tested in separate runs of the furnace.</p> <p>(b) The specimens are to be had a minimum 305 mm clearance to the furnace walls and a minimum 610 mm clearance to the furnace floor or more as required ensuring maximum deflection limits can be properly evaluated.</p> <p>(c) Each specimen is to be simply supported on minimum 102 mm wide steel or concrete supports without any other restraint to simulate the maximum unsupported</p>

Present	Amendment
<p>(4) Level 3 - To be qualified as L3, the FRP gratings should be subjected to the following fire test procedures for both the post-loaded and pre-loaded tests and conditions:-</p> <p>(A) A fire test will be conducted in accordance with ASTM E 119(Standard Test Method for Tests of Building Construction and Materials). Two tests shall be conducted in the ASTM E 119 furnace for each FRP grating design. The first fire test shall be conducted with the specimens under the specified load (pre-loaded) and the second fire test will be conducted on unloaded specimens (post-loaded). The time-temperature curve shall be the standard for ASTM E 119 or the ISO equivalent.</p> <p>(B) Each test specimen shall be 300~350 mm wide to allow for the differences in the spacing of longitudinal supporting members. The length of each test specimen shall be the length of the maximum span to be seen in service plus 200 mm. Four test specimens shall be prepared as described above; two of the proposed FRP gratings and two of a similar steel gratings that would be used in the same location constructed to the applicable regulations and standards. And steel gratings rated at a minimum of 4.5 kN/m² uniform loading with a 1.67 factor of safety are acceptable.</p> <p>(C) The pre-loaded test shall consist of the following:-</p> <p>(a) One steel grating specimen and one FRP grating specimen shall be placed adjacent to one another in the furnace simply supported on two I-beams with a minimum flange width of 100 mm at an elevation of at least one half of the furnace height or a minimum of 300 mm above the burners;—</p> <p>(b) The specimens shall be placed on the I-beams such that 100mm of each side of the specimen rests on each of the two I-beams;—</p> <p>(c) A static load represented by a 40 kg mass shall be placed in the center span of the test specimens;—</p> <p>(d) The 40 kg mass load shall consist of a steel container filled with sand, the base of which shall be square with an area of 0.09 m².</p>	<p>span. The test specimen is to be placed with 100 mm of each end resting on the supports.</p> <p>(C) The test for a furnace to be conducted with exposure duration of 60 minutes.</p> <p>(D) Data recording</p> <p>(a) The furnace temperature measurements are to be recorded at a maximum of 1 minute intervals.</p> <p>(b) The time at which the vertical deflection of the pre-load test specimen exceeds a distance equal to the length of the unsupported span divided by 10 is to be recorded. The recorded time is to be within 6 seconds of the occurrence.</p> <p>(c) The time when each of the unloaded test specimens collapse is to be recorded.</p> <p>(E) Preload test For the preload test specimen of each set, the 392 N static load is to be applied at the center of the unsupported span of the test specimen. The load is to be applied over 102 mm of the longitudinal span and distributed evenly across the load-bearing members.</p> <p>(F) Postload test</p> <p>(a) The specimens are to be allowed to cool to ambient conditions before the postload test.</p> <p>(b) For Level 3, the center load test of (c) is to be conducted. For Level 2, the center load test of (c) and the uniform load test of (d) are to be consecutively conducted. For Level 1, the center load test of (c) and the uniform load test of (d) and the impact test of (e) are to be consecutively conducted for each test specimen and the uniform load test of (d) is to be conducted again.</p> <p>(c) Center load test</p> <p>(i) Each postload test specimen is to be supported as (B) (c) and is to be subject to the 392 N static load at center of the unsupported span as required in the preload test of (E). The static load is to be applied for 15 minutes after the specimen appears motionless.</p>

Present	Amendment
<p>(e) Arrangements shall be made to measure the deflection at the center of the span of each of the loaded specimens during the test with a degree of accuracy of ± 5 mm.</p> <p>(f) The two specimens shall be subjected to the time-temperature curve specified in the ASTM E 119;</p> <p>(g) Deflection of the two loaded test specimens shall be measured throughout the duration of the fire test and the average furnace temperature shall be recorded when each of the two specimens has deflected a distance of $L/10$(failure point) from the horizontal where L is equal to the maximum unsupported span of the specimens; and</p> <p>(h) The test will be considered successful if the difference between the average furnace temperature at the time of failure of the steel grating and the average furnace temperature at the time of failure of the FRP grating is less than 100°C (180°F).</p> <p>(D) The post-loaded test shall consist of the following:</p> <p>(a) One steel grating specimen and one FRP grating specimen shall be placed adjacent to one another in the furnace simply supported on two I-beams with a minimum flange width of 100 mm at an elevation of at least one half of the furnace height;</p> <p>(b) The specimens shall be placed on the I-beams such that 100 mm of each side of the specimen rests on each of the two I-beams;</p> <p>(c) The two specimens shall be subjected to the time-temperature curve specified in the ASTM E 119 for a duration of 60 minutes;</p> <p>(d) At the end of the 60 minutes the specimens will be allowed to cool and shall then be subjected to a static load represented by the 40 kg mass specified in the pre-loaded test above, placed in the center span of the test specimens; and</p> <p>(e) The test will be considered successful if the FRP grating specimen is intact at the end of the test and does not collapse under the 40 kg mass load.</p>	<p>(ii) Whether each test specimen sustained the load without collapse is to be recorded. The specimen touching the ground or falling off the supports is to be considered as a collapse.</p> <p>(d) Uniform load test</p> <p>(i) Each postload test specimen is to be supported as (B) (c).</p> <p>(ii) To each, a uniform distributed load in increments not exceeding 196 N until a load of 4.5 kN/m^2 is reached or until collapse, whichever occurs first, is to be applied. Each incremental load is to be applied for at least 5 minutes. The final load is to be applied for 15 minutes after the specimen appears motionless.</p> <p>(iii) The load resulting in collapse for each specimen is to be recorded. Whether each test specimen sustained the final load without collapse is to be recorded. The specimen touching the ground or falling off the supports is to be considered as a collapse.</p> <p>(e) Impact test</p> <p>(i) Subject the test specimens to impact testing in accordance with ASTM E 695(Standard Method of Measuring Resistance of Wall, Floor, and Roof Construction to Impact Loading).</p> <p>(ii) The test specimens are to be secured as required in ASTM E 695 except that the span between supports should be 203 mm less than the pretest specimen length.</p> <p>(iii) A lead shot bag with a minimum mass of 40 kg is to be dropped one time on each test specimen from a minimum height of 2 m, such that the point of impact is the midpoint of the span.</p> <p>(4) Acceptance criteria</p> <p>(A) Level 3(L 3)</p> <p>(a) The time for the heat exposure for the preload test specimen exceeds 18 minutes.</p>

Present	Amendment
<p data-bbox="383 962 618 991"><hereafter, omitted></p>	<p data-bbox="1272 225 1960 280">(b) <u>The unloaded test specimens are not to be collapsed during the furnace test.</u></p> <p data-bbox="1272 288 1960 373">(c) <u>The test specimen after center load test is to be supported the load for the specified duration without collapse.</u></p> <p data-bbox="1227 379 1417 405">(B) Level 2(L 2)</p> <p data-bbox="1272 411 1960 560"><u>The FRP gratings are considered to comply with Level 2 structural fire integrity requirements if they meet the requirements of Level 3 structural fire integrity and the test specimen of uniform load test is to be supported the load for the specified duration without collapse.</u></p> <p data-bbox="1227 566 1417 592">(C) Level 1(L 1)</p> <p data-bbox="1272 598 1960 775"><u>The FRP gratings are considered to comply with Level 1 structural fire integrity requirements if all three postload specimens meet the requirements of Level 2 structural fire integrity and withstand the impact test in accordance with (3) (e) and subsequent uniform load test in accordance with (3) (d) without collapse.</u></p> <p data-bbox="1227 782 1417 807">(D) Level 0(L 0)</p> <p data-bbox="1272 813 1850 839"><u>There are no structural fire integrity requirements.</u></p> <p data-bbox="1227 962 1722 991"><hereafter, same as the present Guidance></p>

- Main Amendments -

- (1) Effective date : 1 Jan 2017 (Date of which application for approval is submitted)
 - To reflect IACS UR P2.11(Rev.4 Mar. 2016)
 - To reflect IACS UR P3(Rev.4 Jan. 2016)

Present

Section 18 Mechanical Joints

<1801~1803.3 omitted>

4. Selection of test specimen

- (1) Test specimens are to be selected from production line or at random from stock.
- (2) Where there are various sizes from type of joints requiring approval, minimum of three separate sizes representative of the range, from each type of joints are to be subject to the tests listed in **Table 3.18.1**

<1803.4~1804 omitted>

Table 3.18.2 The outlines of testing methods of mechanical joints

Test item	Kinds	Type test method
1. Tightness test	all mechanical joints	<p>In order to ensure correct assembly and tightness of the joints, all mechanical joints are to be subjected to a tightness test, as follows.</p> <p>(1) Mechanical joint assembly test specimen is to be connected to the pipe or tubing in accordance with the requirements of 1803. 5 (3) and the manufacturers instructions, filled with test fluid and de-aerated. Mechanical joints assemblies intended for use in rigid connections of pipe lengths, are not to be longitudinally restrained.</p> <p>Rigid connections are joints, connecting pipe length without free angular or axial movement. Pressure inside the joint assembly is to be slowly increased to 1.5 times of design pressure. This test pressure is to be retained for a minimum period of 5 minutes. <u>In the event where there is a drop in pressure and there is visual indication of leakage, the test (including fire test) shall be repeated for two test pieces.</u> If during the repeat test one test piece fails, the testing is regarded as having failed. <u>Other</u> alternative tightness test procedure, such as pneumatic test, may be accepted.</p> <p align="right"><(2)~(3) omitted></p>

Amendment

Section 18 Mechanical Joints

<1801~1803.3 same as present>

4. Selection of test specimen

- (1) Test specimens are to be selected from production line or at random from stock.
- (2) Where there is a variety of size of joints requiring approval, a minimum of three separate sizes, representative of the range, from each type of joint to be tested in accordance with **Table 3.18.1** are to be selected.

<1803.4~1804 same as present>

Table 3.18.2 The outlines of testing methods of mechanical joints

Test item	Kinds	Type test method
1. Tightness test	all mechanical joints	<p>In order to ensure correct assembly and tightness of the joints, all mechanical joints are to be subjected to a tightness test, as follows.</p> <p>(1) <u>The mechanical joint assembly test specimen is to be connected to the pipe or tubing in accordance with the requirements of 1803. 5 (3) and the manufacturers instructions, filled with test fluid and de-aerated. Mechanical joints assemblies intended for use in rigid connections of pipe lengths, are not to be longitudinally restrained.</u></p> <p>Rigid connections are joints, connecting pipe length without free angular or axial movement. <u>The pressure inside the joint assembly is to be slowly increased to 1.5 times of the design pressure. This test pressure is to be retained for a minimum period of 5 minutes. In the event where there is of a drop in pressure or visible there is visual indication of leakage, the test (including fire test) shall is to be repeated for two test pieces further specimens.</u> If during the repeat test one test piece fails, the <u>testing coupling</u> is regarded as having failed. <u>Other An</u> alternative tightness test procedure, such as a pneumatic test, may be accepted.</p> <p align="right"><(2)~(3) same as present></p>

Present

Table 3.18.2 The outlines of testing methods of mechanical joints (continued)

Test item	Kinds	Type test method
2. Vibration (fatigue) test	General	(1) In order to establish the capability of the mechanical joint assembly to withstand fatigue, which is likely to occur due to vibrations under service conditions, <u>mechanical joints assembly is to be subject to the following vibration test.</u> (2) Conclusions of the vibration tests should show no leakage or damage, <u>which could subsequently lead to a failure.</u>
	compression couplings, pipe unions, expansion & flexible joints	Compression couplings, pipe unions <u>or other similar joints</u> intended for use in rigid connections <u>of pipe</u> are to be tested <u>in accordance with this method described as follows.</u> <(A)~ (E) omitted> (F) In the event of drop in the pressure and <u>visual signs</u> of leakage the test is to be repeated as described in 1803. 6. (G) Visual examination of the joint assembly is to be carried out <u>for signs of damage which may eventually lead to joint leakage.</u> <(H)~(J) omitted>
	<Grip type and Machine grooved type joints omitted>	
<3. Pressure pulsation test 생략>		
4. Burst pressure test	mechanical joint assembly	<above omitted > (4) <u>This pressure value will be annotated.</u> (5) Where <u>consider</u> convenient, the mechanical joint test specimen used in tightness test in 1. of this Table , <u>same specimen</u> may be used for the burst test provided it passed the tightness test. (6) The specimen may <u>have</u> small deformation whilst under test pressure, but no leakage or visible cracks are permitted.

Amendment

Table 3.18.2 The outlines of testing methods of mechanical joints (continued)

Test item	Kinds	Type test method
2. Vibration (fatigue) test	General	(1) In order to establish the capability of the mechanical joint assembly to withstand fatigue, which is likely to occur due to vibrations under service conditions, <u>mechanical joints assembly is joint assemblies are to be subject to the following vibration test.</u> (2) Conclusions of the vibration tests should show no leakage or damage, <u>which could subsequently lead to a failure.</u>
	compression couplings, pipe unions, expansion & flexible joints	Compression couplings <u>and</u> , pipe unions <u>or other similar joints</u> intended for use in rigid <u>pipe</u> connections <u>of pipe</u> are to be tested <u>in accordance with this method described as follows.</u> <(A)~ (E) same as present> (F) In the event of a drop in the pressure and <u>visual signs</u> of <u>visible</u> leakage the test is to be repeated as described in 1803. 6. (G) Visual examination of the joint assembly is to be carried out, <u>for signs of damage which may eventually lead to joint leakage.</u> <(H)~(J) same as present>
	<Grip type and Machine grooved type joints same as present>	
<3. Pressure pulsation test same as present >		
4. Burst pressure test	mechanical joint assembly	<above same as present> (4) <u>This pressure value will be annotated.</u> (4) Where <u>considered</u> convenient, the mechanical joint test specimen used in <u>the</u> tightness test in 1. of this Table , <u>same specimen</u> may be used for the burst test provided it passed the tightness test. (5) The specimen may <u>have</u> <u>exhibit a</u> small deformation whilst under test pressure, but no leakage or visible cracks are permitted.

Present

Table 3.18.2 The outlines of testing methods of mechanical joints

Test item	Kinds	Type test method
5. Pull-out test	mechanical joint assembly	<p>In order to determine ability of a mechanical joint assembly to withstand axial <u>load</u> likely to be encountered in service without the connecting pipe <u>from</u> becoming detached, following pull-out test is to be carried out.</p> <p>(1) <u>Pipe length</u> of suitable <u>size</u> is to be fitted to each end of the mechanical joints assembly test specimen.</p> <p>(2) The test specimen is to be pressurized to design pressure. When pressure is attained, an external axial load is to be imposed with a value calculated by the following formula: The pressure and axial load are to be maintained for a period of 5 minutes</p> $L = \frac{\pi}{4} \cdot D^2 \cdot p$ <p>where: D =pipe outside diameter (mm) p =design pressure (N/mm²) L =applied axial load (N)</p> <p>(3) During the test, pressure is to be monitored and relative movement between the joint assembly and the pipe measured.</p> <p>(4) The mechanical joint assembly is to be visually examined for drop in pressure and signs of leakage or damage.</p> <p>(5) There <u>are</u> to be no movement between mechanical joint assembly and the connecting pipes.</p>
6. Fire endurance test	mechanical joint assembly	<p><(1)~(3) omitted></p> <p><u>(4)~(5) New</u></p>

Amendment

Table 3.18.2 The outlines of testing methods of mechanical joints

Test item	Kinds	Type test method
5. Pull-out test	mechanical joint assembly	<p>In order to determine <u>the</u> ability of a mechanical joint assembly to withstand <u>the</u> axial <u>loading</u> likely to be encountered in service without the connecting pipe <u>from</u> becoming detached, following pull-out test is to be carried out.</p> <p>(1) <u>Pipes length</u> of suitable size <u>length</u> are is to be fitted to each end of the mechanical joints assembly test specimen.</p> <p>(2) The test specimen is to be pressurized to design pressure. When pressure is attained, an external axial load is to be imposed with a value calculated by <u>using</u> the following formula: The pressure and axial load are to be maintained for a period of 5 minutes</p> $L = \frac{\pi}{4} \cdot D^2 \cdot p$ <p>where: D =pipe outside diameter (mm) p =design pressure (N/mm²) L =applied axial load (N)</p> <p>(3) During the test, pressure is to be monitored and relative movement between the joint assembly and the pipe measured.</p> <p>(4) The mechanical joint assembly is to be visually examined for drop in pressure and signs of leakage or damage.</p> <p>(5) There <u>are is</u> to be no movement between <u>the</u> mechanical joint assembly and the connecting pipes.</p>
6. Fire endurance test	mechanical joint assembly	<p><(1)~(3) same as present></p> <p><u>(4) Alternative test methods and/or test procedures considered to be at least equivalent may be accepted at the discretion of the Society in cases where the test pieces are too large for the test bench and cannot be completely enclosed by the flames.</u></p> <p><u>(5) Thermal insulation materials applied on couplings are to be non-combustible in dry condition and when subjected to oil spray. A non-combustibility test according to ISO 1182 is to be carried out.</u></p>

Present

Table 3.18.2 The outlines of testing methods of mechanical joints

Test item	Kinds	Type test method
7. Vacuum test	mechanical joint assembly	<p>In order to establish capability of mechanical joint assembly to withstand internal pressures below atmosphere, similar to the conditions likely to be encountered under service conditions, following vacuum test is to be carried out.</p> <p>(1) <u>Mechanical</u> joint assembly is to be connected to a vacuum pump and subjected to a pressure 170 hPa absolute.</p> <p>(2) Once this pressure is stabilized the <u>mechanical joint assembly</u> test specimen under test are to be isolated from the vacuum pump and <u>this</u> pressure is to be <u>retained</u> for a period of 5 minutes.</p> <p>(3) <u>Pressure is to be monitored during the test.</u></p> <p>(4) No internal pressure rise is permitted.</p>
<8. Low temperature test omitted>		
9. Repeated assembly test	mechanical joint assembly	<p><u>Mechanical</u> joint test specimen <u>are</u> to be dismantled and re-assembled 10 times in accordance with manufacturers instructions and then subjected to a tightness test as defined in 1 of this Table.</p>

Amendment

Table 3.18.2 The outlines of testing methods of mechanical joints

Test item	Kinds	Type test method
7. Vacuum test	mechanical joint assembly	<p>In order to establish <u>the</u> capability of <u>the</u> mechanical joint assembly to withstand internal pressures below <u>atmospheric atmosphere</u>, similar to the conditions likely to be encountered under service conditions, <u>the</u> following vacuum test is to be carried out.</p> <p>(1) <u>The mechanical</u> joint assembly is to be connected to a vacuum pump and subjected to a pressure of <u>170 hPa</u> absolute.</p> <p>(2) Once this pressure is stabilized, the mechanical joint assembly test specimen under test are <u>is</u> to be isolated from the vacuum pump and this <u>the</u> pressure is to be <u>maintained retained</u> for a period of 5 minutes.</p> <p>(3) Pressure is to be monitored during the test.</p> <p>(3) No internal pressure rise is permitted.</p>
<8. Low temperature test same as below>		
9. Repeated assembly test	mechanical joint assembly	<p><u>The mechanical</u> joint test specimen <u>are is</u> to be dismantled and reassembled 10 times in accordance with manufacturers instructions and then subjected to a tightness test as defined in 1 of this Table.</p>

Amended Guidance Relating to the Rules for the Classification of Mobile Offshore Drilling Units (Chapter 1 General)



- Main Amendments -

(1) Effective date : 1 Jan 2017 (Date of which ship contracted for construction)

● To reflect IACS UI MODU2 (New Aug 2016)

Present	Amendment
<p style="text-align: center;">CHAPTER 1 GENERAL</p> <p style="text-align: center;">Section 1 General</p> <p><omitted></p> <p><newly added></p> <p><omitted></p>	<p style="text-align: center;">CHAPTER 1 GENERAL</p> <p style="text-align: center;">Section 1 General</p> <p><omitted></p> <p style="text-align: center;">Section 2 Definitions</p> <p><u>206. Light ship weight</u></p> <p><u>1. In application to 206. of the Rules, the weight of mediums on board for the fixed fire-fighting systems (e.g. freshwater, CO₂, dry chemical powder, foam concentrate, etc.) shall be included in the lightweight and lightship condition. (2017)</u></p> <p><same as the present></p>