



CIRCULAR

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To : All Surveyors and whom it may concern

No : 2019-8-E
Date : 2019. 09. 18

Subject	9.126 Notice for Amendments to the KR Technical Rules (Guidance, Part 1 including Annex 1-18)
Application	16 Oct. 2019 (Date of which application for survey is submitted)

1. Please be informed that the partial amendments have been made to the "Guidance Relating to the Rules for the Classification of Steel Ships, Pt.1 including Annex 1-18, as below and you are kindly requested to apply these amendments on the relevant works.

= Below =

- 1) Regarding to a prompt and thorough repair, reflected specific drawings/photos of the areas to be considered.
2. Furthermore, please be informed that these amendments will be included in 2020 edition for Rule and Guidance on KR Classification Technical Rules which will be published in the first half of 2020.
3. For reference, these amendments has been made at the request of Maritime Industry and Technology Division, Ministry of Oceans and Fisheries.

Attachments: Amended Guidance, Part 1 including Annex1-18 --- 1 copy. (The End)

Amended Guidances for the Classification of Steel Ships

(Part 1 Classification and Surveys)

Sep. 2019



- Main Amendments -

(1) Effective date : 16 Oct. 2019 (Date of which application for survey in submitted)

- At the request of Maritime Industry and Technology Division, Ministry of Oceans and Fisheries
 - Regarding to a prompt and thorough repair, reflected specific drawings/photos of the areas to be considered.

(1) Effective date : 16 Oct. 2019

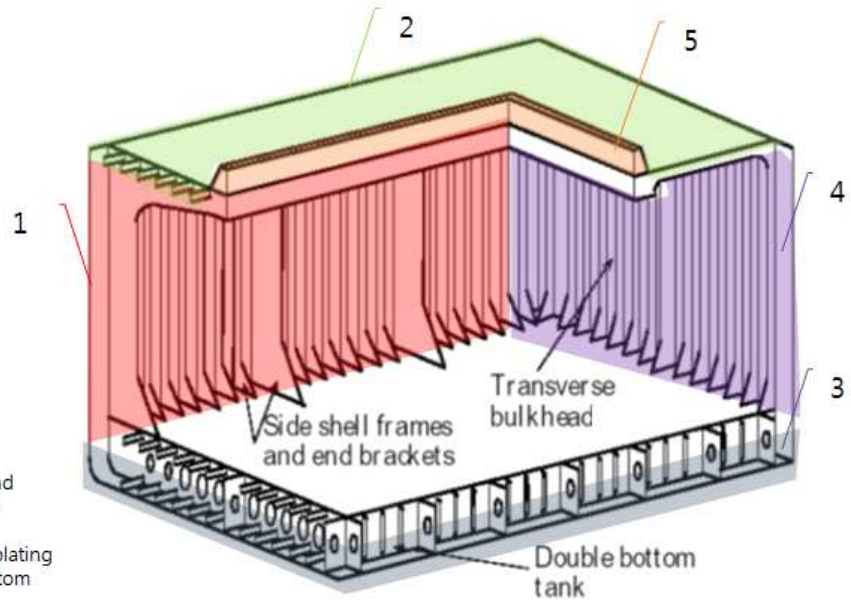
(Date of which the application for survey is submitted)

Present	Amendments
<p style="text-align: center;">CHAPTER 2 PERIODICAL AND OTHER SURVEYS</p> <p style="text-align: center;">Section 1 General</p> <p>101., 104., 106. <omitted></p> <p>107. Repairs</p> <p>1. In application to 107. 2 of the Rules, "affects or, in the opinion of the Surveyor, will affect the vessel's structural, watertight or weathertight integrity" means the case where the Surveyor considered that the vessel's intended voyages or services are not able to be achieved safely because of the damages in vessel's structure, including buckling, grooving, detachment or fracture, or the lose of vessel's watertight or weathertight integrity. 【See Rule】</p> <p><newly added></p> <p>2. ~ 3. <omitted></p>	<p style="text-align: center;">CHAPTER 2 PERIODICAL AND OTHER SURVEYS</p> <p style="text-align: center;">Section 1 General</p> <p>101., 104., 106. <same as the current Guidances></p> <p>107. Repairs</p> <p>1. In application to 107. 2 of the Rules, "affects or, in the opinion of the Surveyor, will affect the vessel's structural, watertight or weathertight integrity" means the case where the Surveyor considered that the vessel's intended voyages or services are not able to be achieved safely because of the damages in vessel's structure, including buckling, grooving, detachment or fracture, or the lose of vessel's watertight or weathertight integrity. 【See Rule】</p> <p>2. Regarding to the "promptly and thoroughly repaired areas to be considered", specified in 107. 2 of the Rules, refer to the Annex 1-18 for more specific. (2019) 【See Rule】</p> <p>3. 2. ~ 4. 3. <same as the current Guidances></p>

Annex 1-18 In case of promptly and thoroughly repaired, Areas to be considered (2019)

1. In case of promptly and thoroughly repaired, examples of areas to be considered for General Ship, Bulk Carrier, Double Skin Bulk Carrier and Double Hull Oil Tanker are as follows

(1) General Ship



<p>(Gooseneck with steel flap type)</p>	<p>Welding connection</p>
<p>6. Examination of the weld connection between air pipes and deck plating (202. 1 (1) (f))</p>	

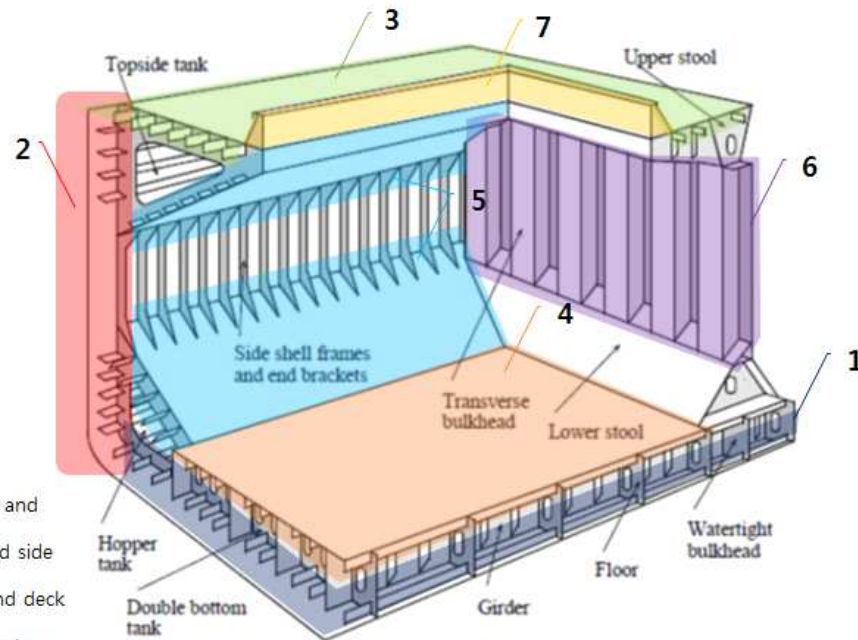


7. External examination of all air pipe heads installed on the exposed decks (202. 1 (1) (g))



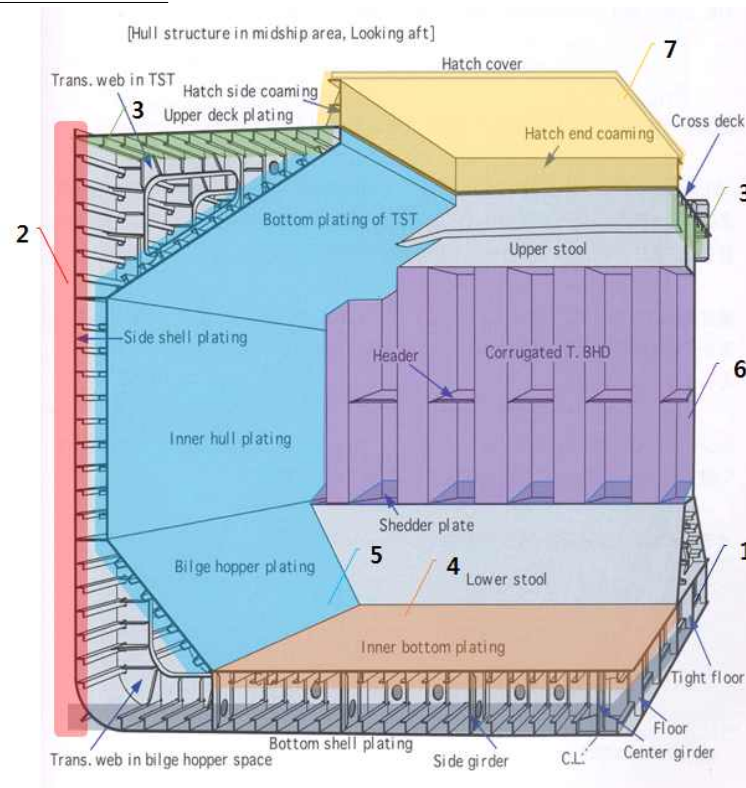
8. Examining the ventilators and air pipes, including their coamings and closing appliances (202. 1 (6))

(2) Bulk Carrier



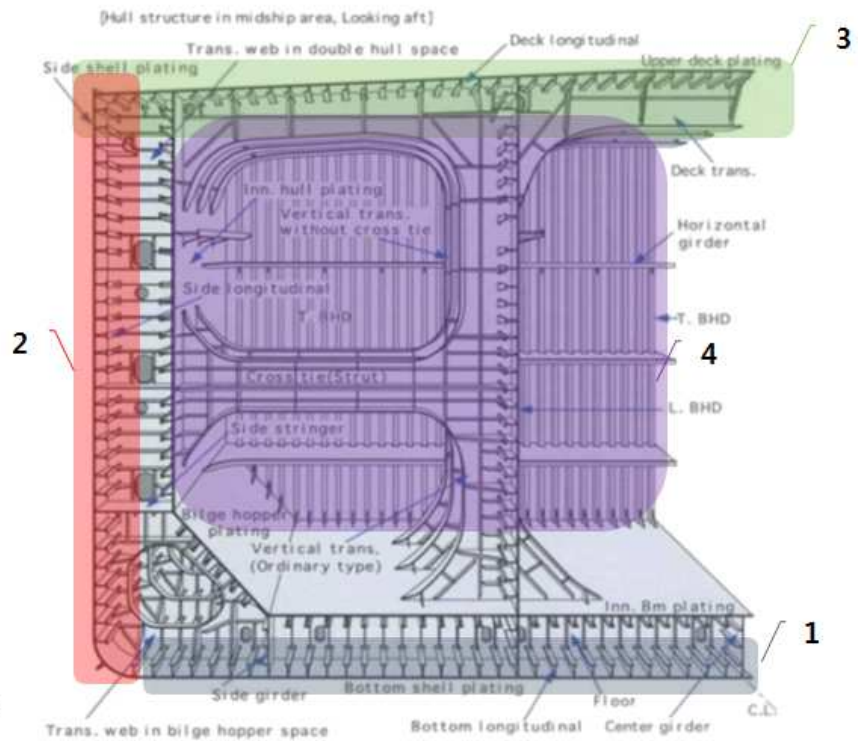
1. Bottom structure and bottom plating
2. Side structure and side plating
3. Deck structure and deck plating
4. Inner bottom structure and inner bottom plating
5. Inner side structure and inner side plating
6. Watertight or oiltight bulkheads
7. Hatch coamings

(3) Double Skin Bulk Carrier



1. Bottom structure and bottom plating
2. Side structure and side plating
3. Deck structure and deck plating
4. Inner bottom structure and inner bottom plating
5. Inner side structure and inner side plating
6. Watertight or oiltight bulkheads
7. Hatch covers and hatch coamings

(4) Double Hull Oil Tanker



1. Bottom structure and bottom plating
2. Side structure and side plating
3. Deck structure and deck plating
4. Watertight or oiltight bulkheads