

# Inserting full penetration weld and partial penetration weld

Related Rules/Guidance	Effective date
Pt. 3 Rules	- ships contracted for construction on or after 1 July 2021

## ○ Reason for Amendments

1. Confusion occurs due to lack of the method and location for full penetration weld and partial penetration weld.

## ○ Amendments

1. Method for full penetration weld and partial penetration weld is described.
2. Locations for full penetration weld and partial penetration weld is added.

## ○ Impact Analysis

- ✓ Indication of any impact on and/or contribution to safety, security or environmental protection  
: Improved structural integrity by adding method and locations for full penetration weld and partial penetration weld.
- ✓ Indication of any impact on net and gross scantlings  
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