

RULES FOR CLASSIFICATION(STEEL SHIPS)

(Part 2 Materials and Welding)

2019.07.



Machinery Rule Development Team

- Main Amendments -

(1) Enter into force on 1 July 2020 (the date of application for certification of material & welding or the contract date for ship construction)

● To reflect Request for Establishment/Revision of Classification Technical Rules

Present	Amendment	reason
<p style="text-align: center;">CHAPTER 1 MATERIALS</p> <p style="text-align: center;">Section 1 ~ Section 2 <Omitted> Section 3 Rolled Steels</p> <p>301. Rolled steels for hull structural</p> <p>1. ~ 8. <Omitted></p> <p>9. Quality and repair of defects (2018)</p> <p>(1) <Omitted></p> <p>(2) Repair for surface defects</p> <p>(A) Grinding repair</p> <p>The surface defects may be removed by local grinding, and be as follows:</p> <p>(a) ~ (d) <Omitted></p> <p>(e) Complete elimination of the defects may be <u>verified</u> by a magnetic particle or dye penetrant test procedure at the <u>Surveyor's</u> discretion.</p> <p>(f) <Omitted></p> <p>(B) ~ (D) <Omitted></p> <p>(3) <Omitted></p> <p>10. ~ 13. <Omitted></p>	<p style="text-align: center;">CHAPTER 1 MATERIALS</p> <p style="text-align: center;">Section 1 ~ Section 2 <Same as the present Rules> Section 3 Rolled Steels</p> <p>301. Rolled steels for hull structural</p> <p>1. ~ 8. <Same as the present Rules></p> <p>9. Quality and repair of defects (2018)</p> <p>(1) <Same as the present Rules></p> <p>(2) Repair for surface defects</p> <p>(A) Grinding repair</p> <p>The surface defects may be removed by local grinding, and be as follows:</p> <p>(a) ~ (d) <Same as the present Rules></p> <p>(e) Complete elimination of the defects may be <u>performed</u> by a magnetic particle or dye penetrant test procedure at the <u>Manufacturer's</u> discretion.</p> <p>(f) <Same as the present Rules></p> <p>(B) ~ (D) <Same as the present Rules></p> <p>(3) <Same as the present Rules></p> <p>10. ~ 13. <Same as the present Rules></p>	<p>* Request for Establishment/Revision of Classification Technical Rules(MET4800-78-2019) is reflected.</p> <p>* In line with IACS UR W11</p>

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● To reflect Request for Establishment/Revision of Classification Technical Rules

Present	Amendment	reason
<p style="text-align: center;">Section 5 Welders and Welder Performance Qualification Scheme</p> <p>501. ~ 503. <Omitted></p> <p>504. General requirements for qualification validity</p> <p>1. <Omitted></p> <p>2. Maintenance of the approval</p> <p>(1) Revalidation is to be carried out by the Society. The skill of the welder is to be periodically verified by one of the following:</p> <p>(a) ~ (b) <Omitted></p> <p>(c) If, despite the preceding (a) and (b), you have completed the revalidation of the qualification within one month after the expiration date of qualification, you may be deemed to have maintained the approval for the period from the expiration date to the completion of the revalidation. When the revalidation is completed, the validity of the qualification is to be as given in (a) or (b).</p> <p>(2)~(3) <Omitted></p>	<p style="text-align: center;">Section 5 Welders and Welder Performance Qualification Scheme</p> <p>501. ~ 503. <Same as the present Rules></p> <p>504. General requirements for qualification validity</p> <p>1. <Same as the present Rules></p> <p>2. Maintenance of the approval</p> <p>(1) Revalidation is to be carried out by the Society. The skill of the welder is to be periodically verified by one of the following:</p> <p>(a) ~ (b) <Same as the present Rules></p> <p><u>(c) If the Society recognizes the equivalence, qualification shall be deemed to be revalidated.[See Guidance]</u></p> <p><u>(d)</u> If, despite the preceding (a) and (c), you have completed the revalidation of the qualification within one month after the expiration date of qualification, you may be deemed to have maintained the approval for the period from the expiration date to the completion of the revalidation. When the revalidation is completed, the validity of the qualification is to be as given in (a) or (d).</p> <p>(2)~(3) <Same as the present Rules></p>	<p>* Request for Establishment/Revision of Classification Technical Rules is reflected.</p> <p>- It is related with welder revalidation of UR W32.</p>

RULES FOR CLASSIFICATION(STEEL SHIPS)

(Part 2 Materials and Welding)

2019.05.



Machinery Rule Development Team

- Main Amendments -

(1) Enter into force on 1 July 2019 (the date of application for certification of material & welding or the contract date for ship construction)

● To reflect Request for Establishment/Revision of Classification Technical Rules

Present	Amendment	reason
<p style="text-align: center;">CHAPTER 1 MATERIALS</p> <p style="text-align: center;">Section 1 General</p> <p>101. Application</p> <p>1. <Omitted></p> <p>2. The materials other than those prescribed in this Chapter may be used where specially approved in connection with the design. In such cases, the detailed data relating to the chemical compositions and mechanical properties, etc. of the materials are to be submitted for approval.</p> <p>3. <u>The material equivalent to this Chapter may be used without approval of 2. In such cases, except as otherwise specified, chemical composition and mechanical properties are to be in accordance with the relevant standards, and the requirements of each Chapter are to be applied for approval of manufacturing process, testing and inspection.</u></p> <p>4. <Omitted></p> <p>102. ~ 110. <Omitted></p> <p><hereafter, omitted></p>	<p style="text-align: center;">CHAPTER 1 MATERIALS</p> <p style="text-align: center;">Section 1 General</p> <p>101. Application <u>[See Guidance]</u></p> <p>1. <Same as the present Rules></p> <p>2. The materials other than those prescribed in this Chapter may be used where specially approved in connection with the design. In such cases, the detailed data relating to the chemical compositions and mechanical properties, etc. of the materials are to be submitted for approval.</p> <p>3. <u><Deleted></u></p> <p>3. <Same as the present Rules></p> <p>102. ~ 110. <Same as the present Rules></p> <p><hereafter, same as the present Rules></p>	<p>* It is reflected Request for Establishment/Revision of Classification Technical Rules. - For clarity by many inquiries</p>